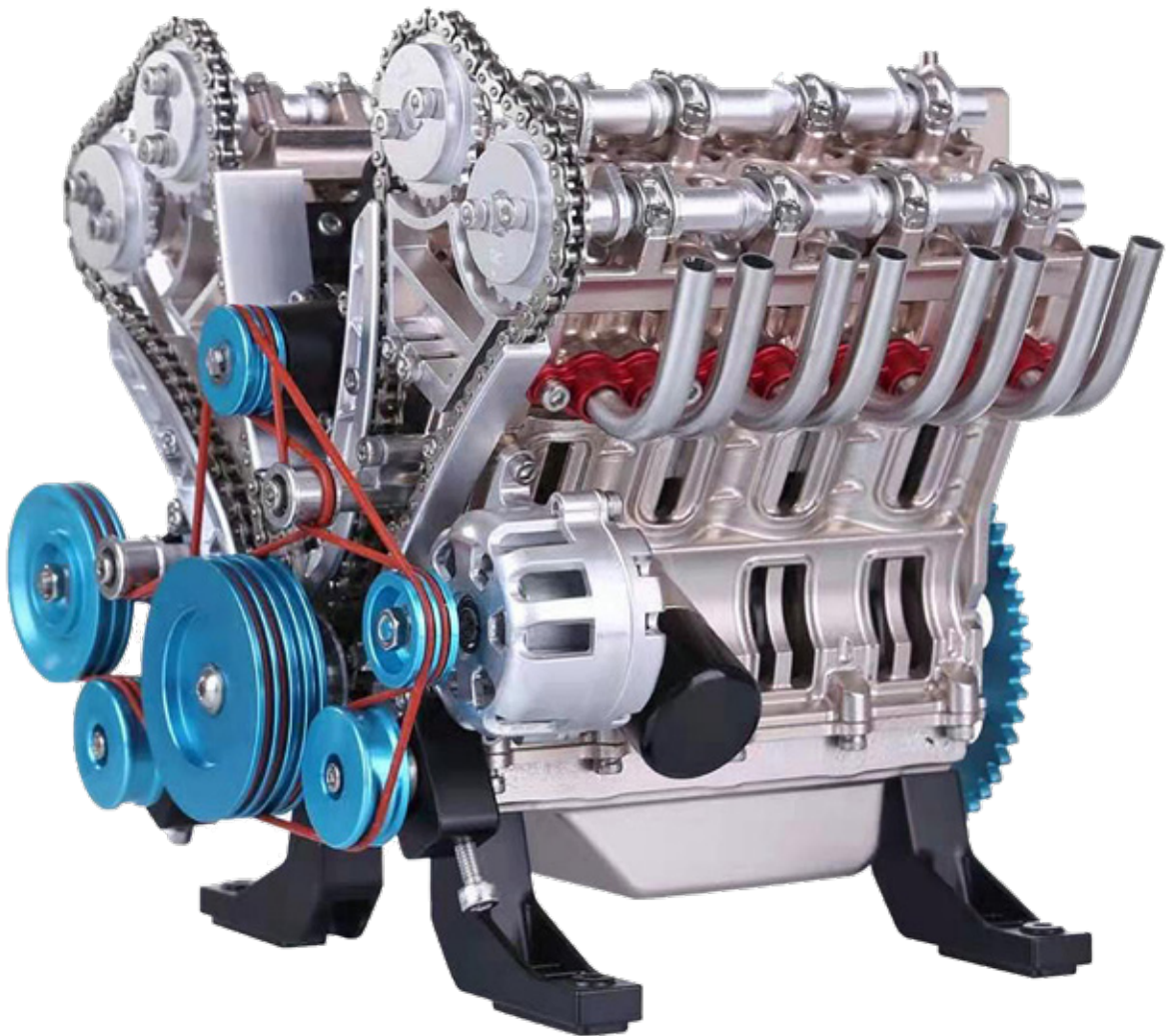


MORA

Erhalten, was bewegt.

4-Takt 8-Zylinder Motor
4-stroke V8 engine



Inhaltsverzeichnis

1. Montage des Pleuels der Kurbelwelle	5
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6. Montage der Wasserpumpe	11
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8. Mechanismus der Zeitsteuerung	13
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English	35

Insgesamt mehr als 320 Teile

Baugruppen:

- 1) Motorblock
- 2) Ventilsteuerung
- 3) Steuerkette

Allgemeine Informationen:

Vor dem Zusammenbau sollten Sie für eine freie Fläche sorgen auf der Sie die Einzelteile übersichtlich sortieren können.

Folgendes Werkzeug sollte zur Verfügung sein:

Eine scharfer Schaber um möglicherweise vorhandene Gußgrate zu entfernen.

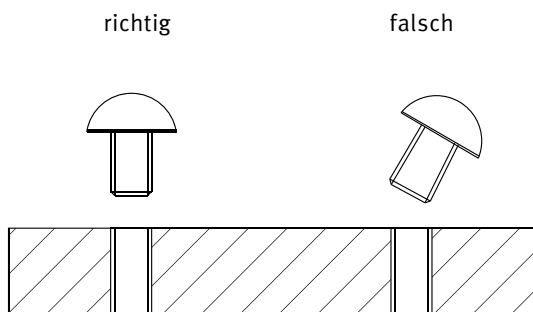
Eine Mechanikerpinzette oder feine Spitzzange um kleine Teile sicher zu greifen, eine Sprengringzange und ein Fläschchen Nähmaschinenöl sind ebenfalls nötig.

Die notwendigen kleinen Innensechskantschlüssel sind mitgeliefert.

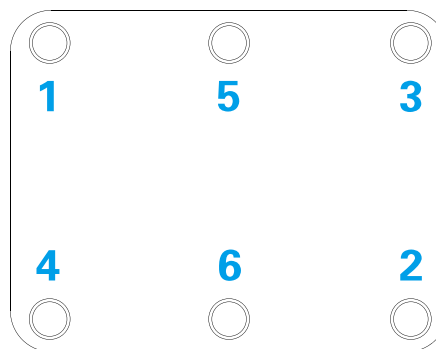


Grundsätzlich bei der Montage zu beachten:

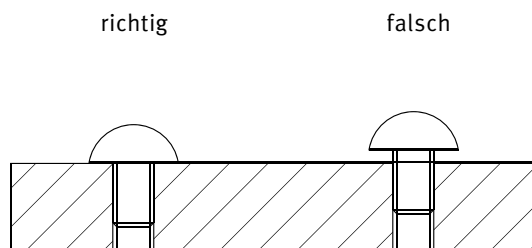
Schrauben immer senkrecht einsetzen, nicht verkanten



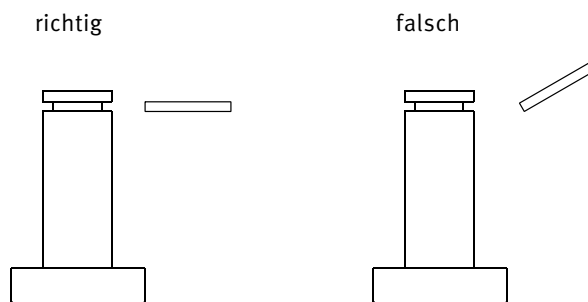
Schrauben immer in der unten beschriebenen Reihenfolge festziehen. Erst leicht und dann in einem 2. Durchgang handfest.



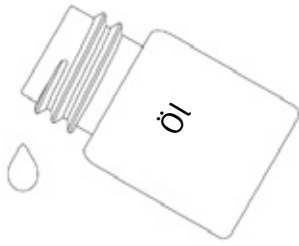
Schrauben immer handfest anziehen



Sprengringe beim Einbau nicht verkanten

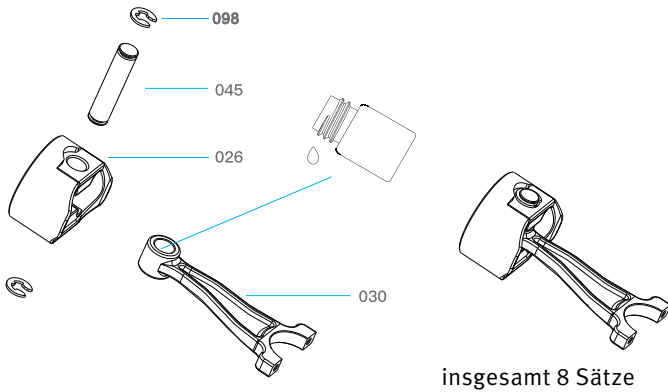


1. Montage des Pleuels der Kurbelwelle

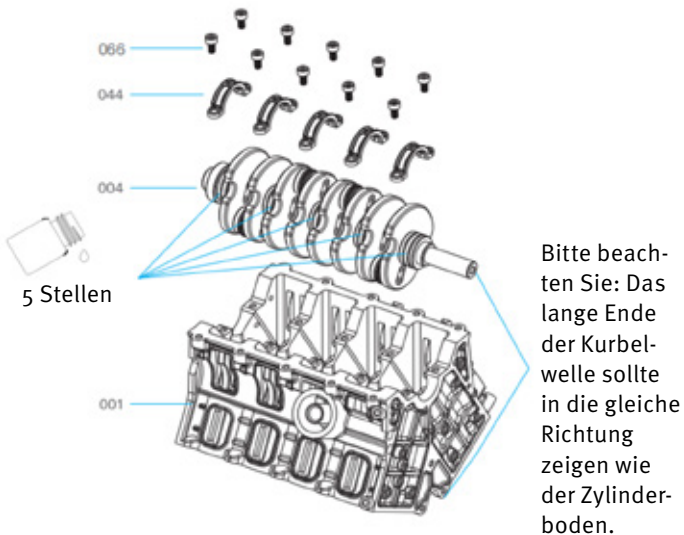


Dieses Symbol zeigt wo beim Zusammenbau geölt werden muss.

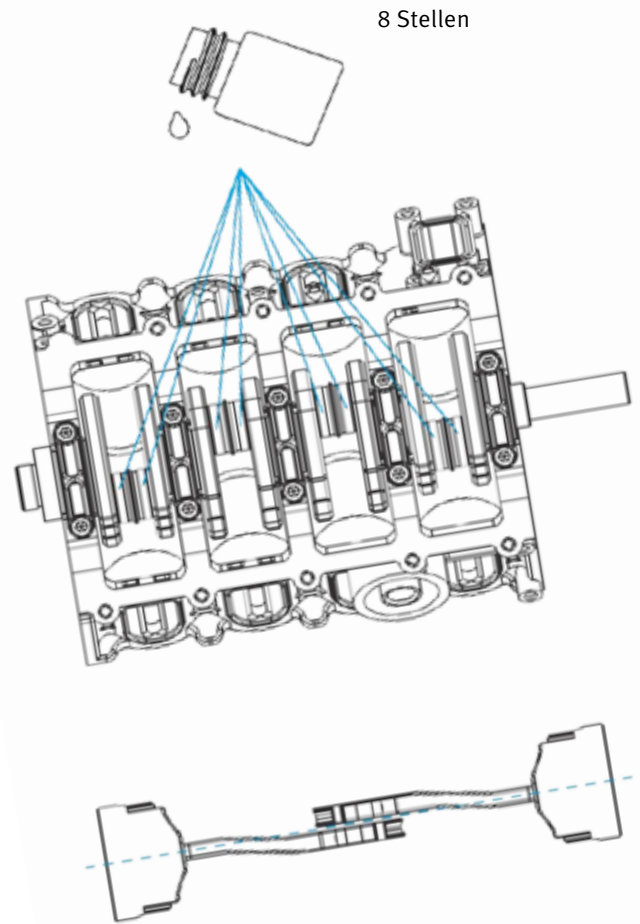
1.1 Montage des Kolbenmechanismus



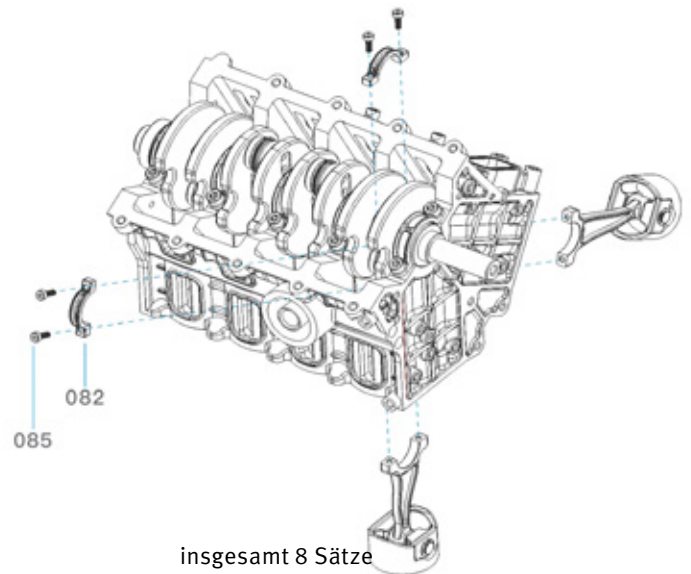
1.2 Kolbenstange und die Kurbelwelle zusammenbauen



1.3 Kurbelwelle und Zylinderblock zusammenbauen und verbinden

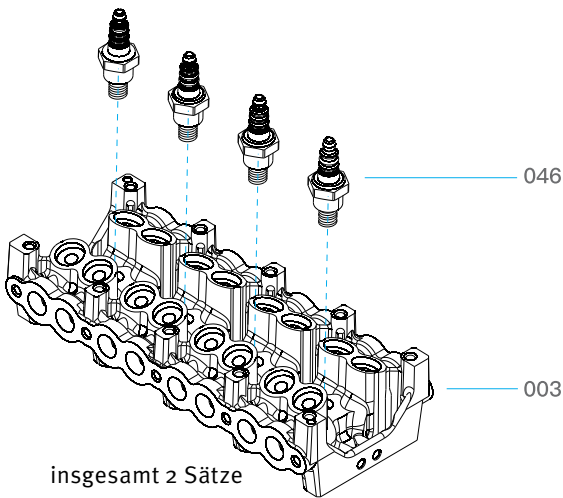
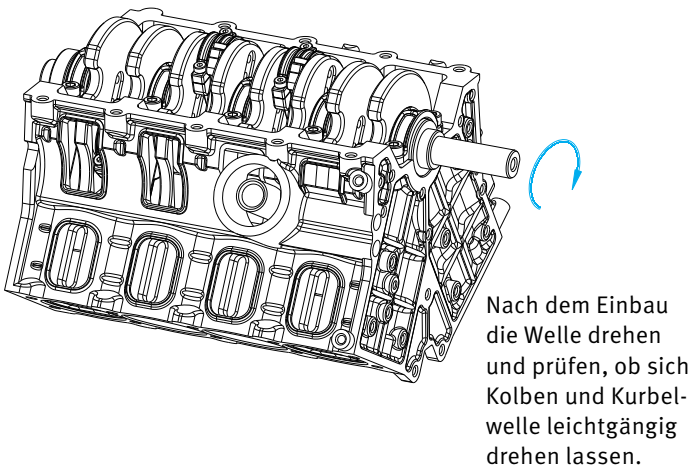


Bitte beachten Sie: Die beiden Kolbenstangen müssen wie in der Abbildung gezeigt montiert werden.

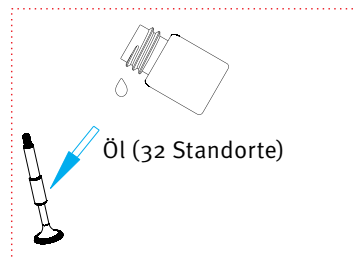
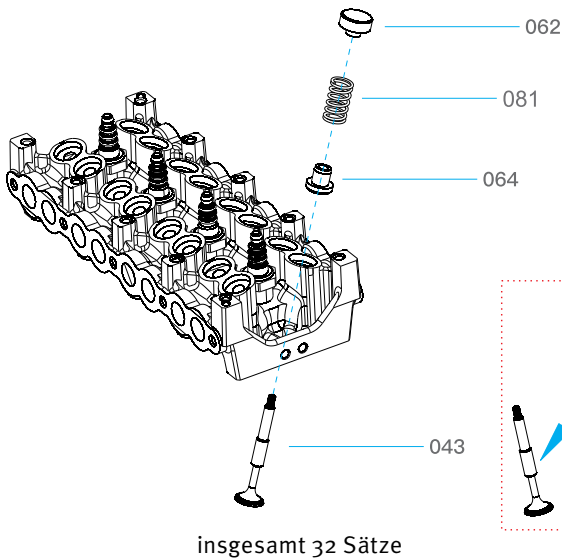


2. Montage des Zylinders

2.1 Einbau der Zündkerze



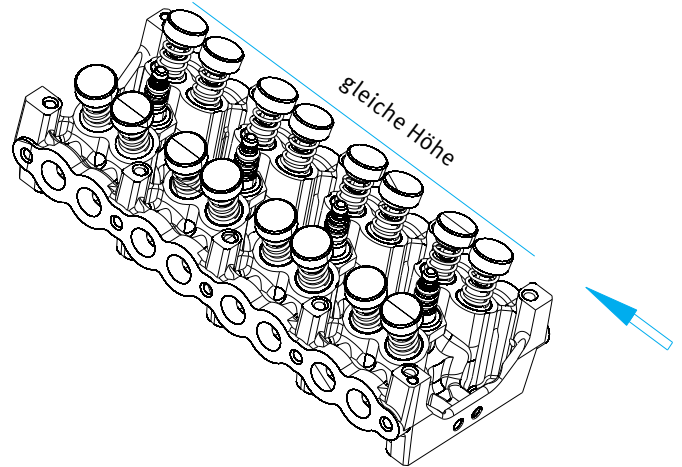
2.2 Einbau des Ventils



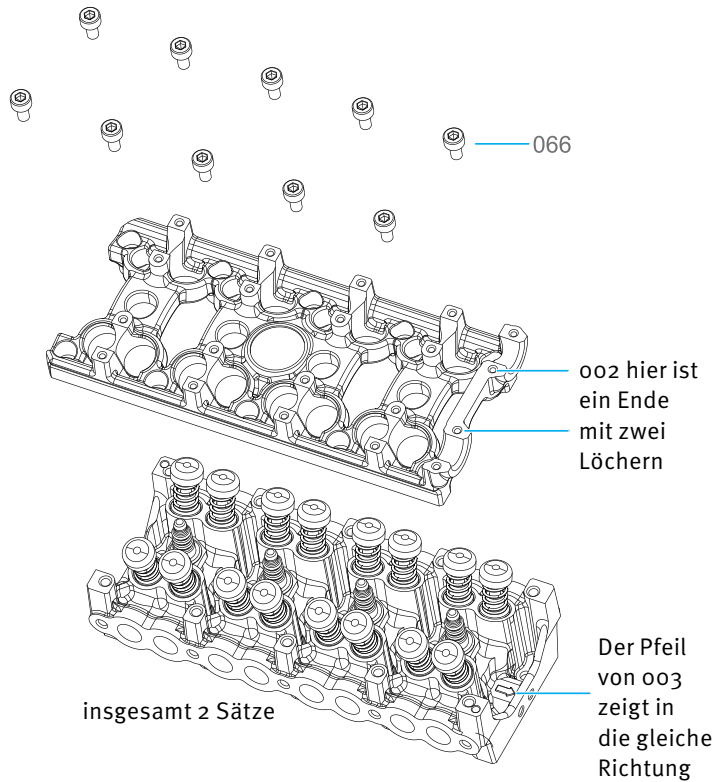
Achtung!
32 Ventile müssen geschmiert werden. Wenn kein Öl hinzugefügt wird, können die Ventile blockieren.

2.3 Prüfen Sie, ob alle Ventile an Ort und Stelle sind

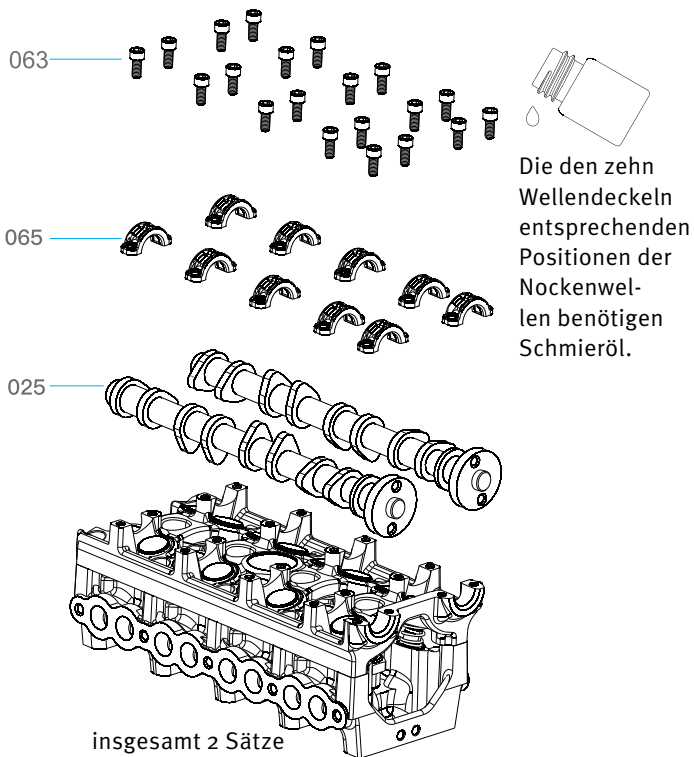
Prüfen Sie nach dem Einbau der Ventile, ob jedes Ventil fest angezogen ist und ob die Höhe der einzelnen Ventile in etwa gleich ist.



2.4 Einbau des Nockensitzes

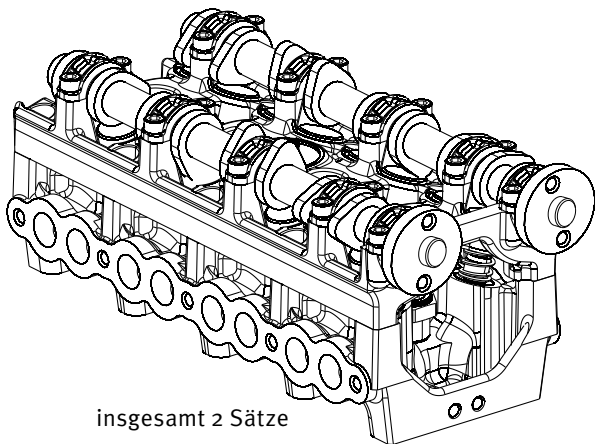


2.5 Einbau der Nockenwelle

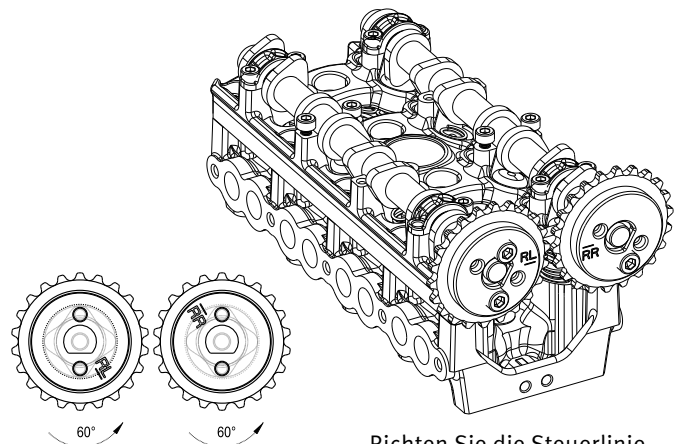
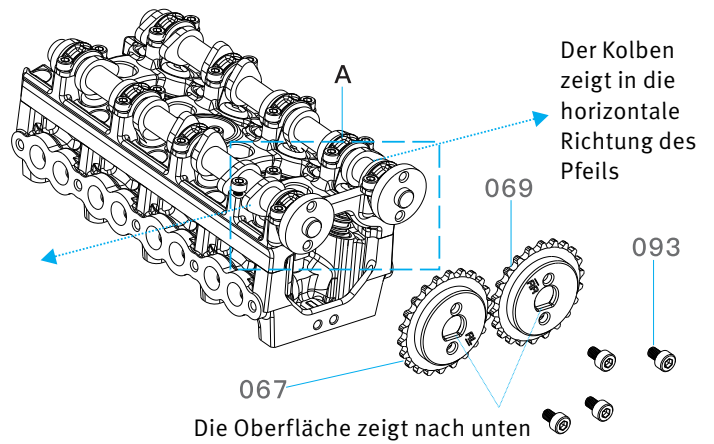


2.6 Überprüfen Sie die Übersetzung der Nockenwelle

Drehen Sie die Nockenwelle, um zu prüfen, ob die Nockenwellenposition und der Ventilkontakt korrekt sind.

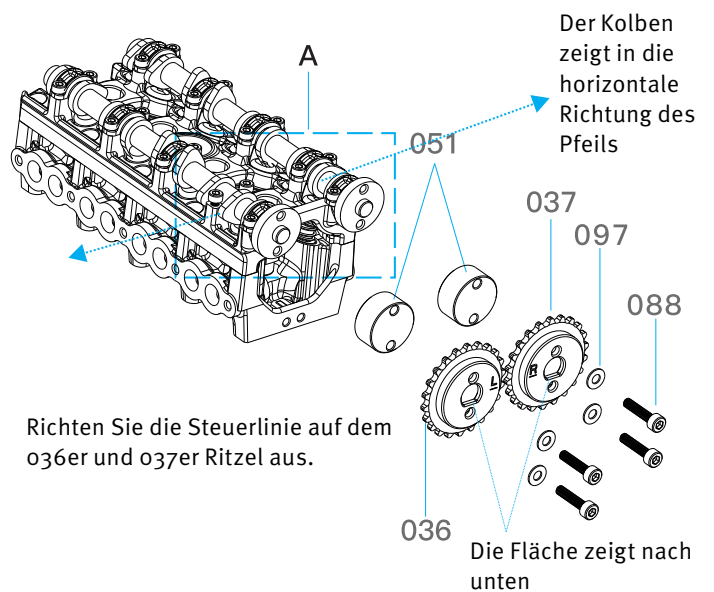


2.7 Einbau des Nockensynchronisationsrads (rechts)

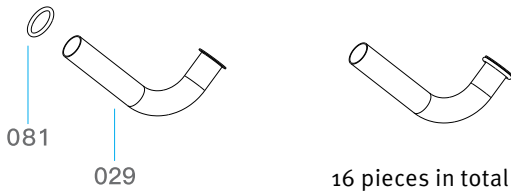


Richten Sie die Steuerlinie auf dem Ritzel 067 und 068 aus.

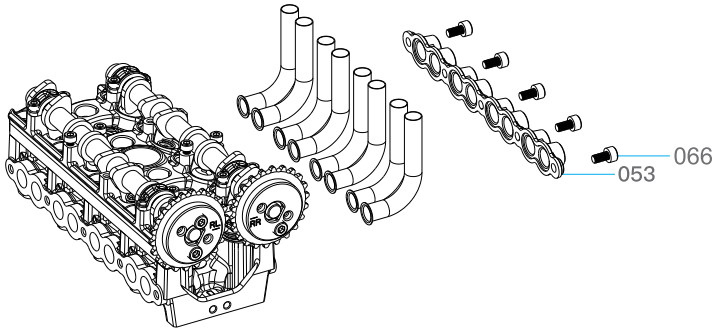
2.8 Einbau der Kettenräder der Nockenwellen (links)



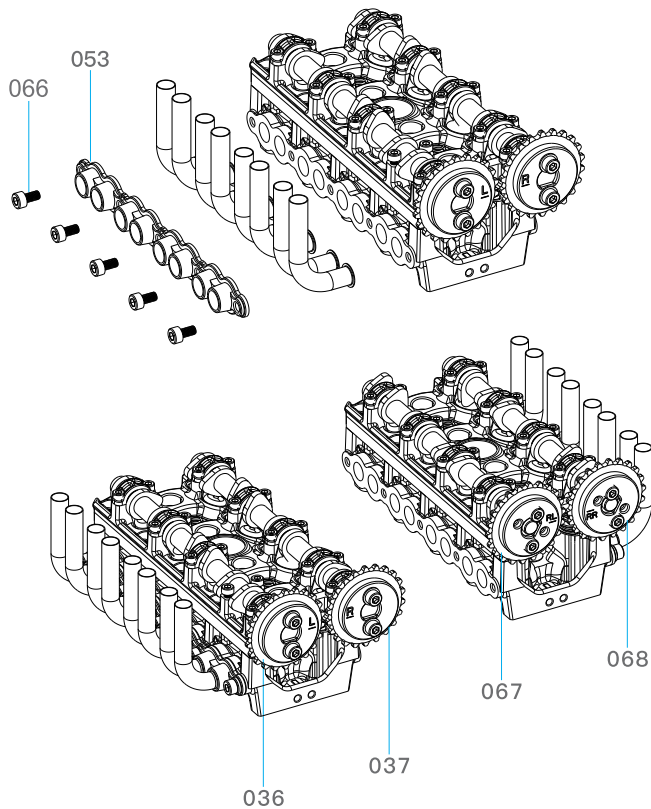
2.9 Montage des Auspuffrohrs



2.10 Einbau des Auspuffrohrs (rechts)

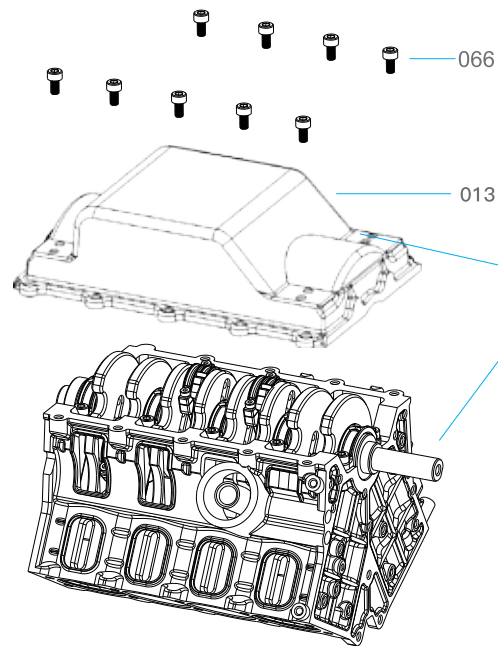


2.11 Einbau des Auspuffrohrs (links)



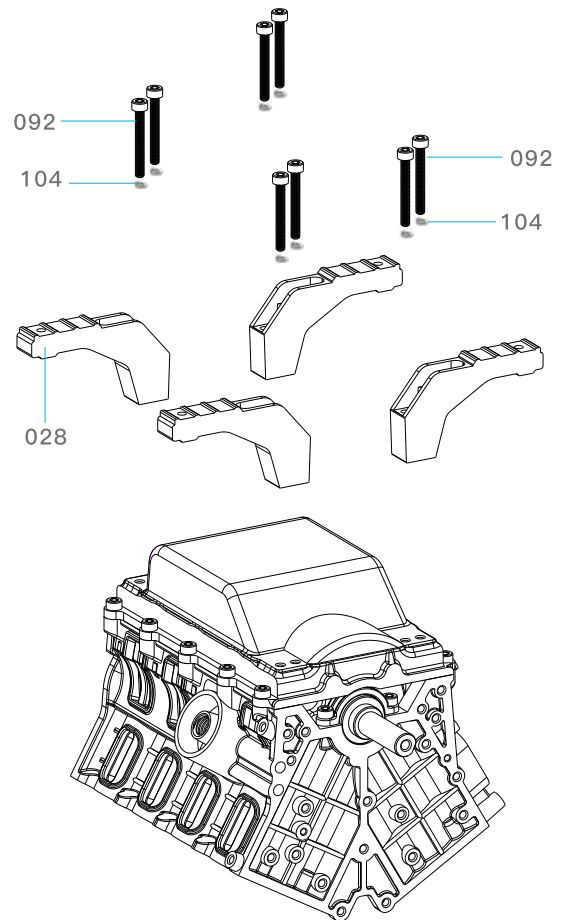
3. Montage des Motorgehäuses

3.1 Einbau der Ölwanne

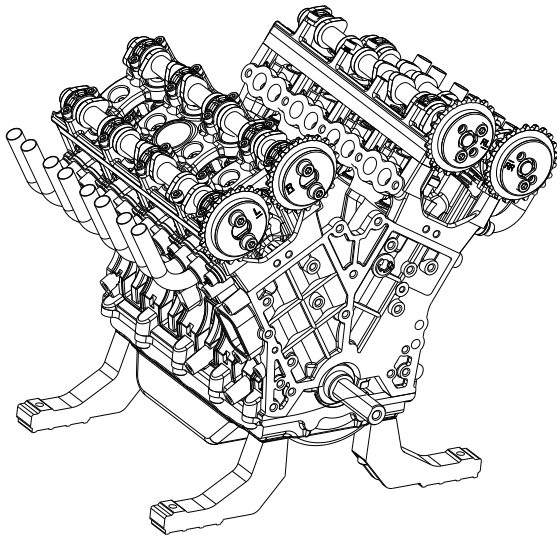
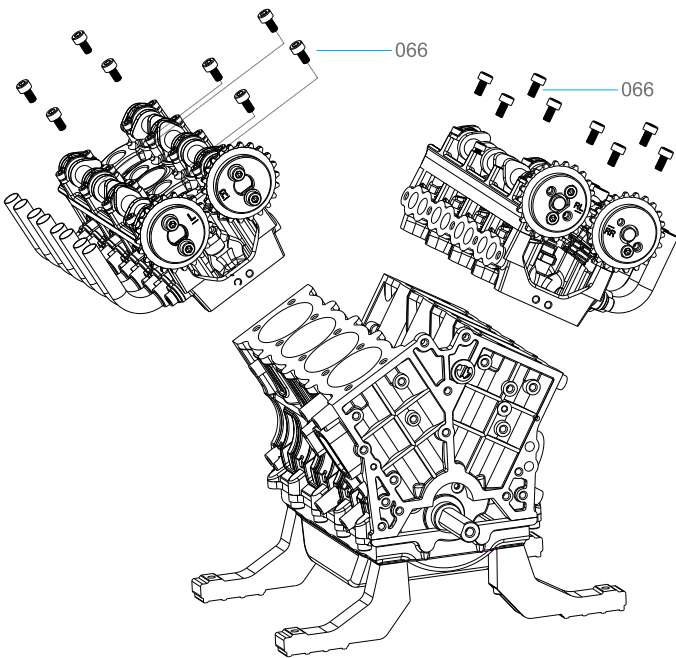


Bitte beachten Sie:
Das lange Ende der Kurbelwelle sollte in der gleichen Richtung liegen wie der schräge Winkel der Ölwanne.

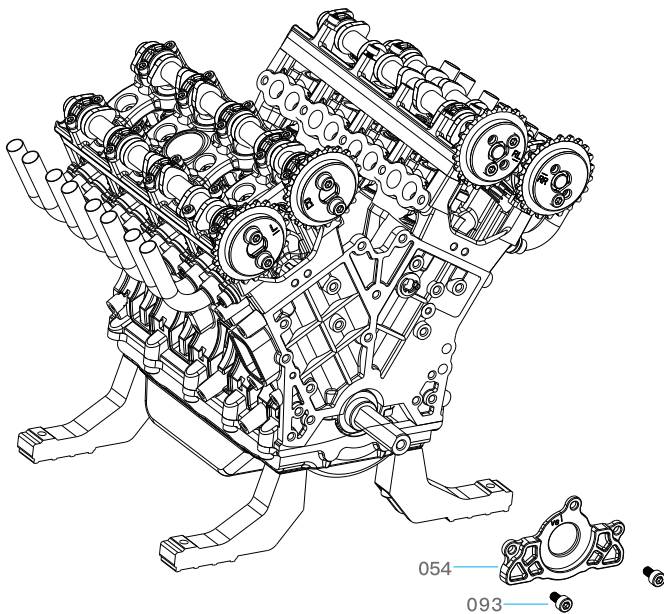
3.2 Einbau der Motorhalterung



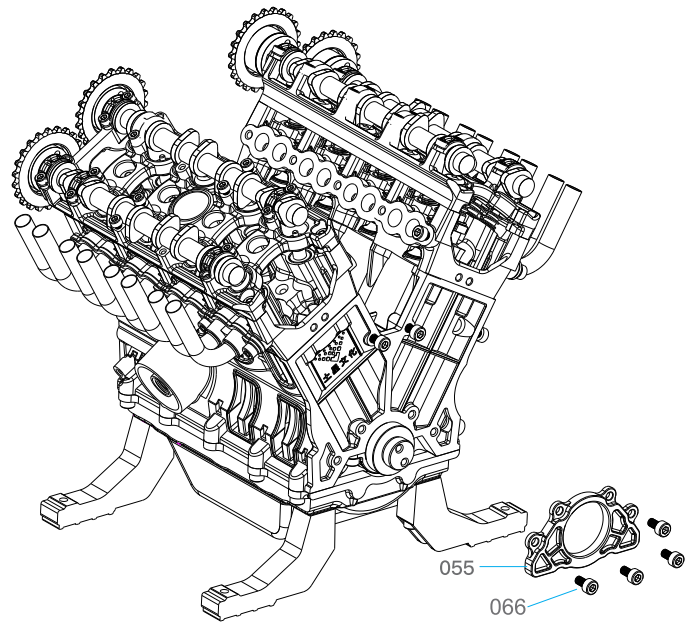
3.3 Einbau des Zylinders



3.4 Einbau der hinteren Abdeckung

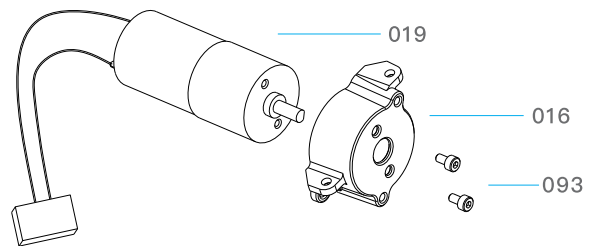


3.5 Einbau der Frontabdeckung

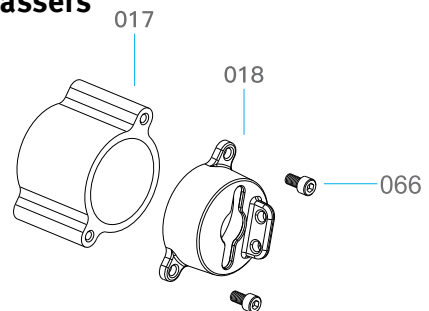


4. Montage des Anlassers

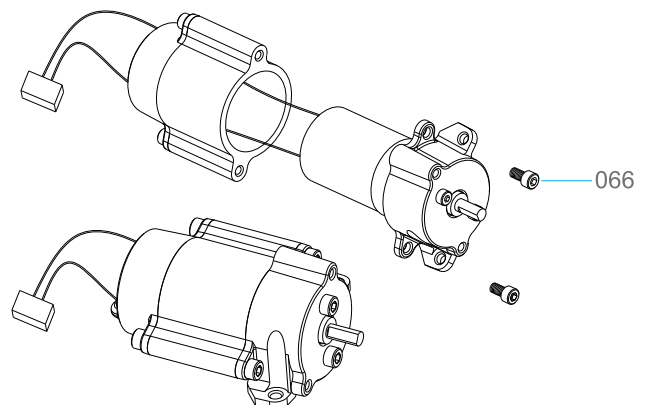
4.1 Montage der vorderen Abdeckung des Anlassers



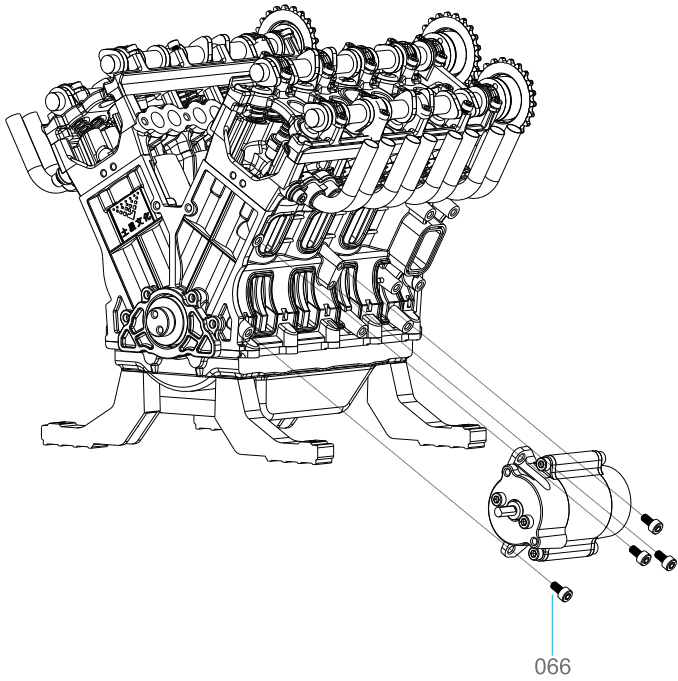
4.2 Montage der hinteren Abdeckung des Anlassers



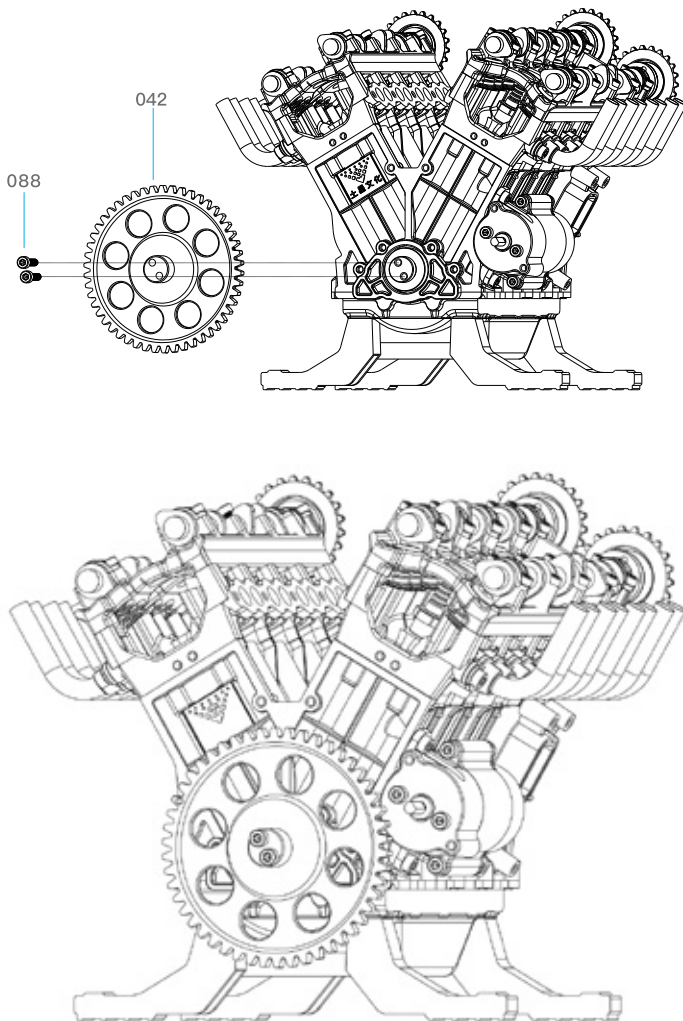
4.3 Zusammenführen der vorderen und hinteren Abdeckung



4.4 Einbau der Anlasser-Baugruppe

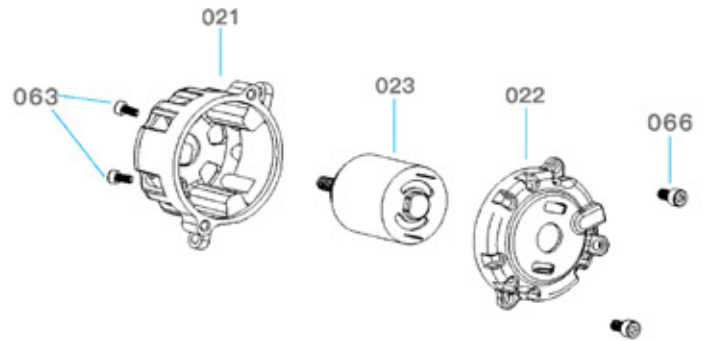


4.5 Einbau des Schwungrads

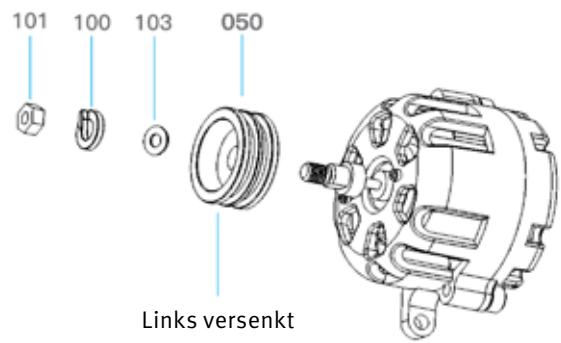


5. Montage des Generators

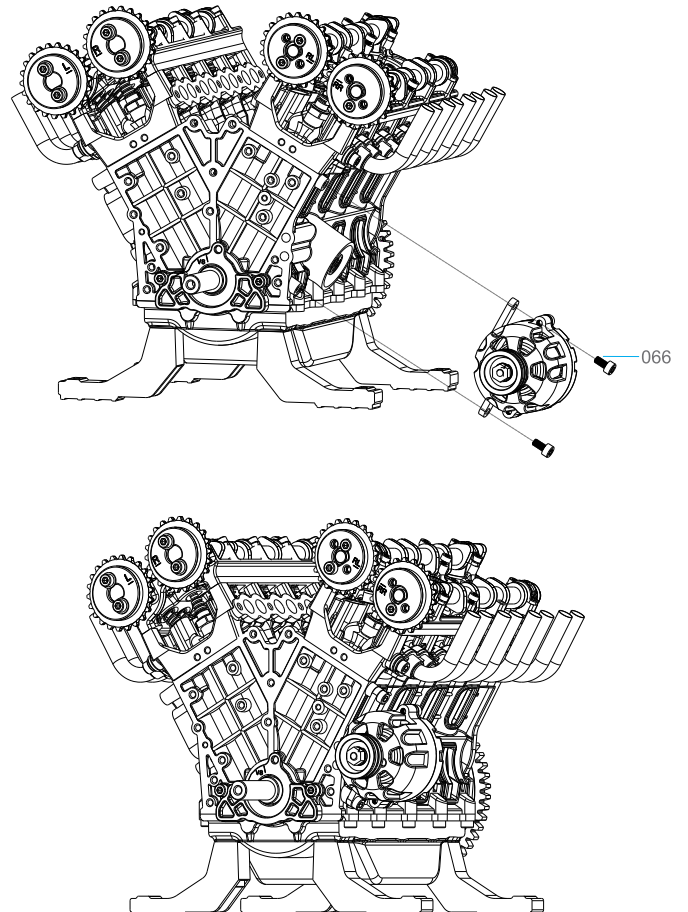
5.1 Verbinden von Generator und Frontabdeckung



5.2 Einbau der hinteren Motorabdeckung

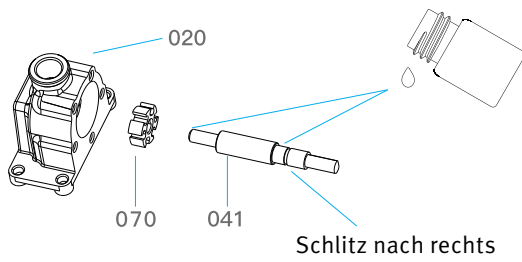


5.3 Einbau der Generatoreinheit

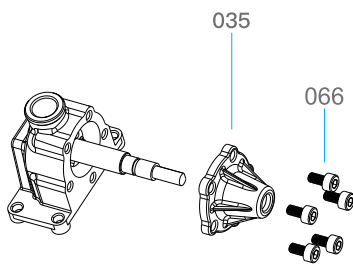


6. Montage der Wasserpumpe

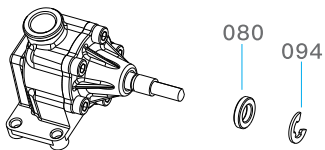
6.1 Zusammenführen von Laufrad, Wasserpumpe und Wasserpumpenkasten



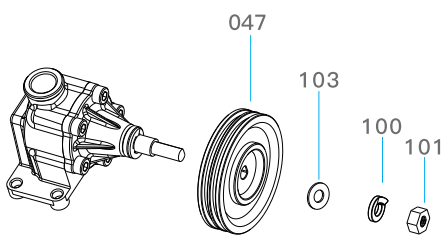
6.2 Montage des Deckels der Wasserpumpe



6.3 Einbau der Buchse

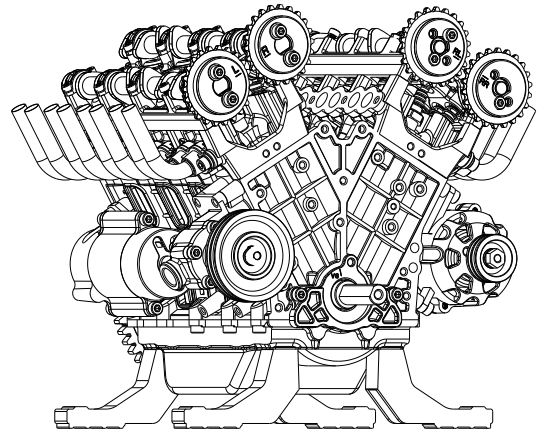
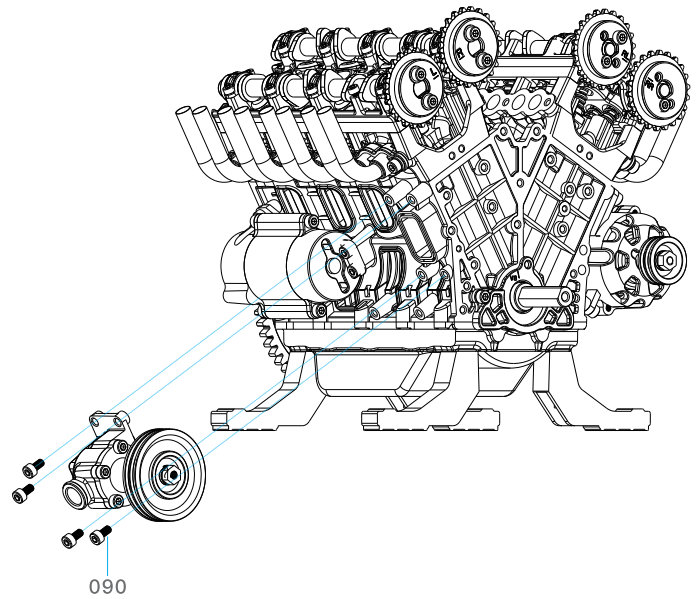


6.4 Montage der Wasserpumpenriemenscheibe



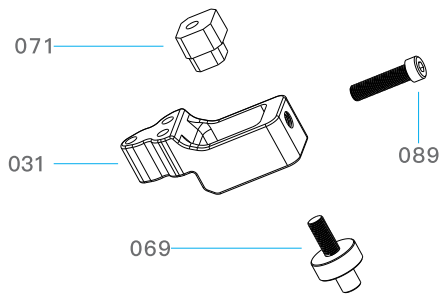
Achten Sie darauf, dass die Scheibe richtig herum ist

6.5 Einbau der Wasserpumpengruppe

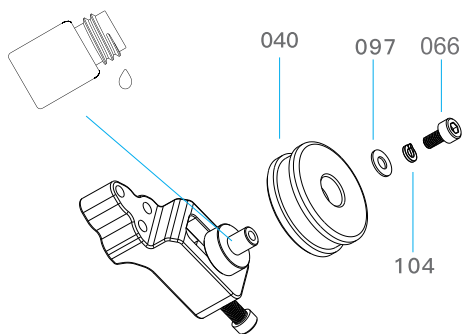


7. Montage des Spannsattels

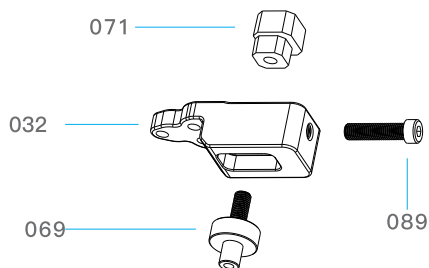
7.1 Zusammenbau Spannsattel I, Spannwellen, Spannblock



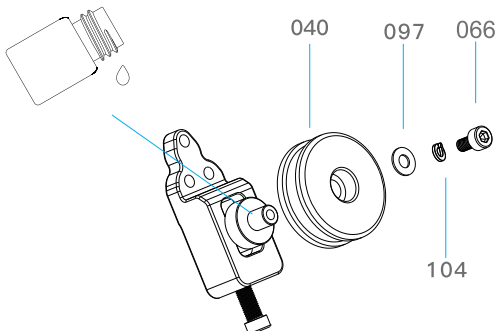
7.2 Zusammenfügen von Spannsattel I und Spannrad



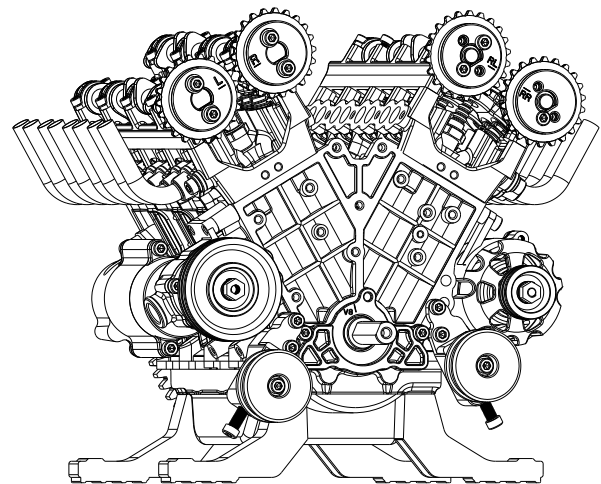
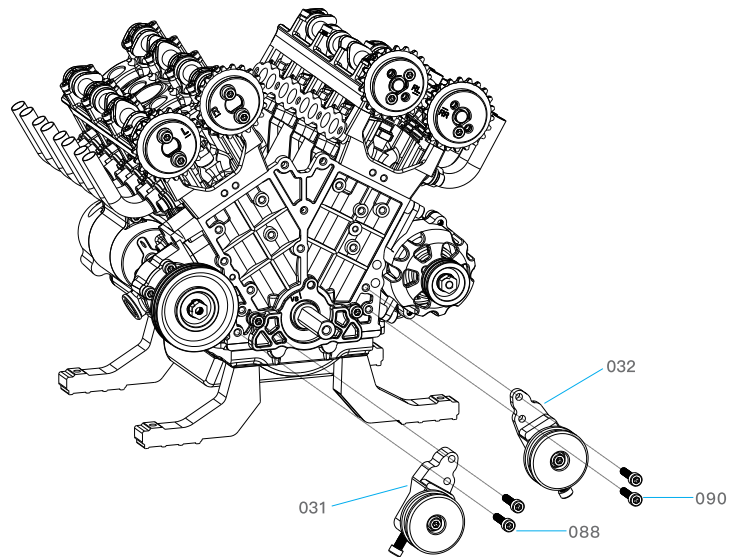
7.3 Zusammenfügen von Spannsitz II, Spannwellen und Spannblock



7.4 Zusammenfügen von Spannsitz II und Spannrad

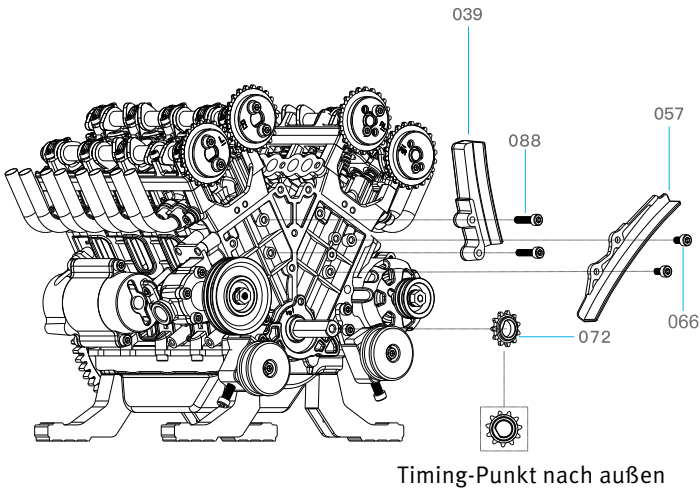


7.5 Einbau der Spannsitzgruppe

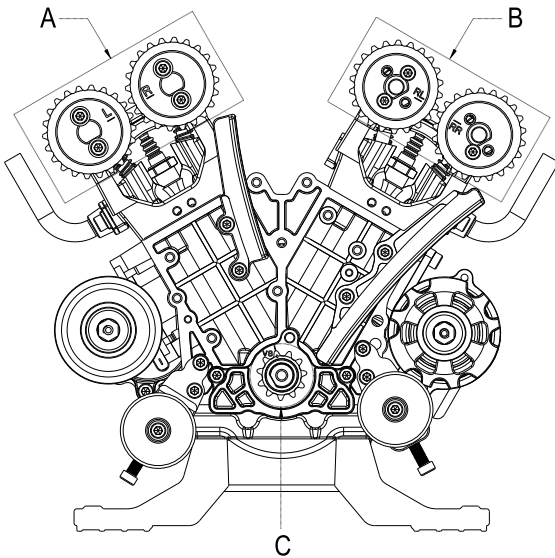


8. Mechanismus der Zeitsteuerung

8.1 Einbau des Kettenführungsblocks

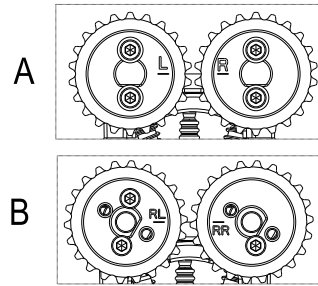


8.2 Korrigierte Zeit



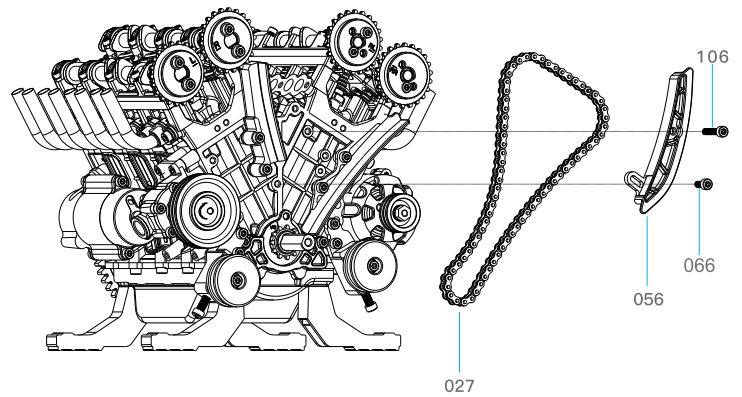
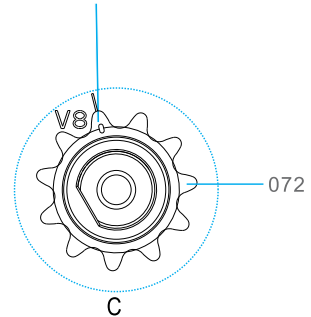
8.3 Einbau der Steuerkette I

Richten Sie die Steuerpunkte an der Kette des linken und rechten CAM-Synchronrads wie in der Abbildung gezeigt aus. Richten Sie das Kurbelwellen-Synchronrad mit den Steuerpunkten auf der hinteren Endabdeckung aus. Richten Sie die drei Steuerpunkte auf denselben Abstand aus und stellen Sie dann die Kette ein.

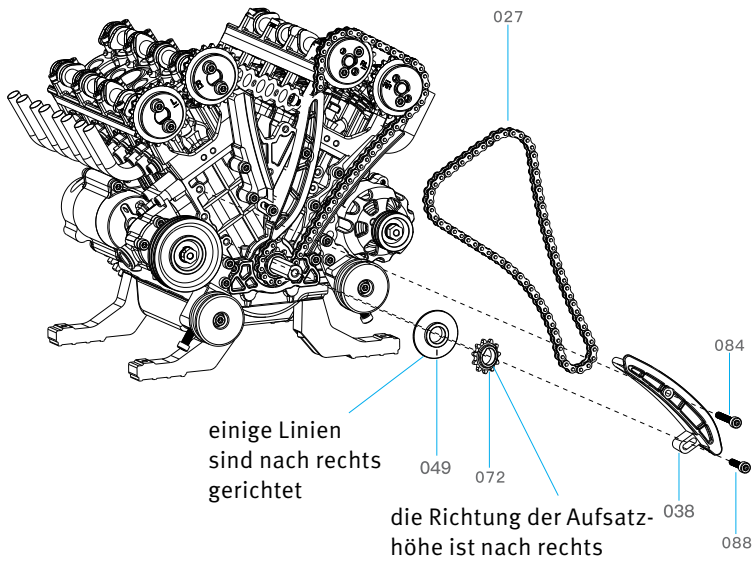


Steuerlinie des Nockensynchronrads

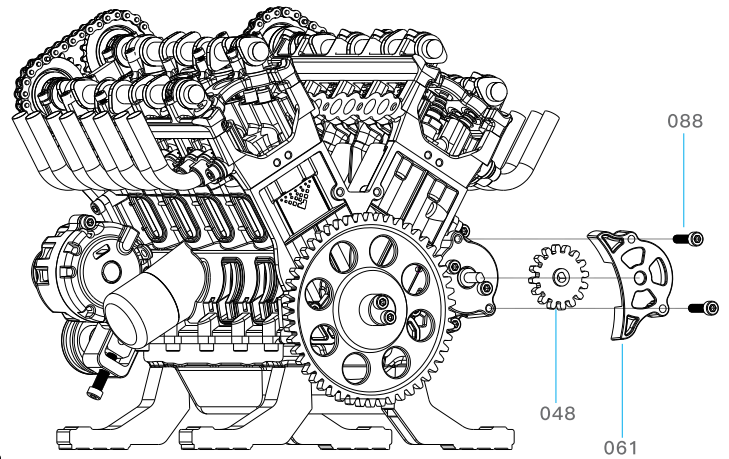
072 Der obere Taktpunkt wird wie gezeigt an der Taktlinie ausgerichtet



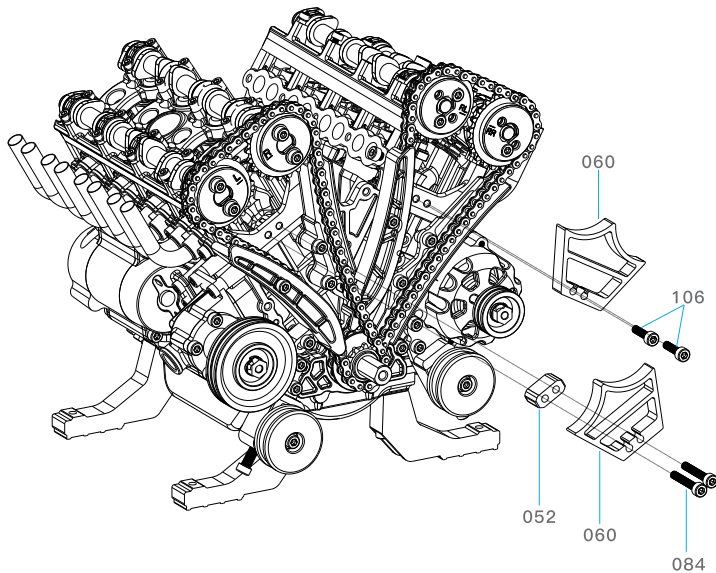
8.4 Einbau der Steuerkette II



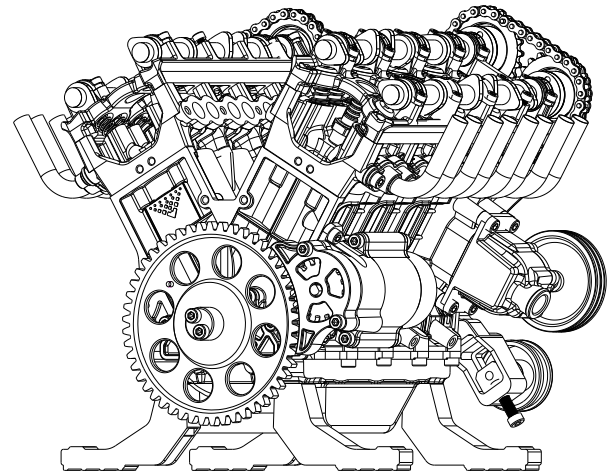
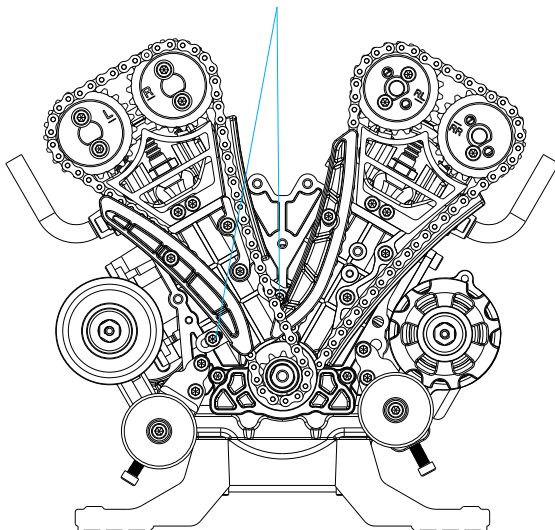
8.6 Einbau des Anlassers



8.5 Einbau des synchronen Kettenradanschlags

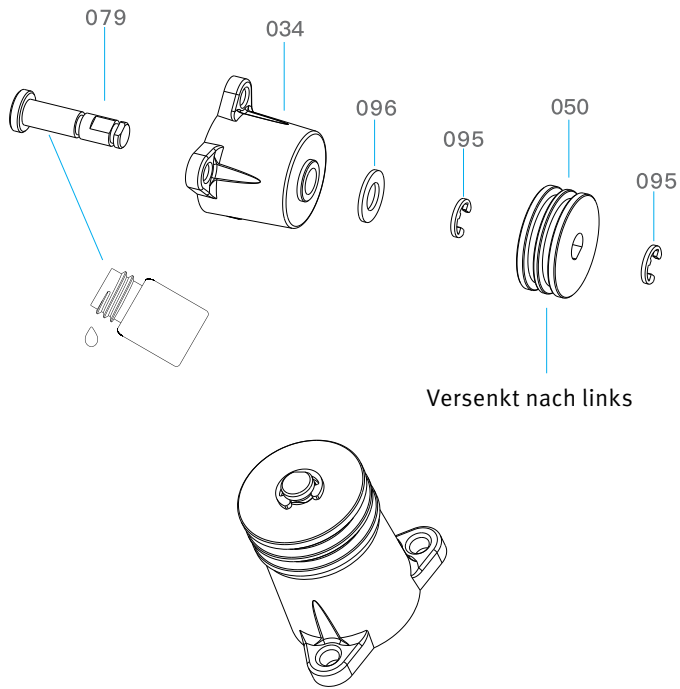


Drehen Sie das Schwungrad, stellen Sie diese beiden Schrauben ein, damit es sich gleichmäßig dreht.

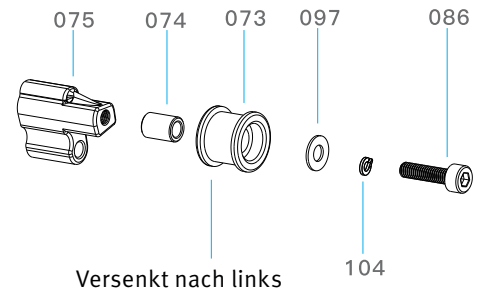


9. Riemenmechanismus

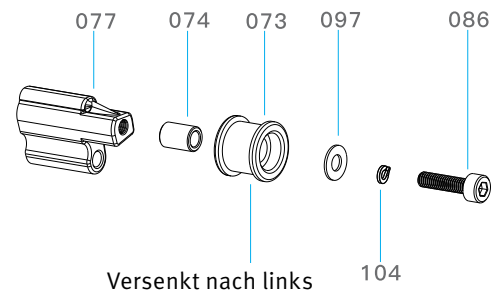
9.1 Halterung für die Umlenkrolle



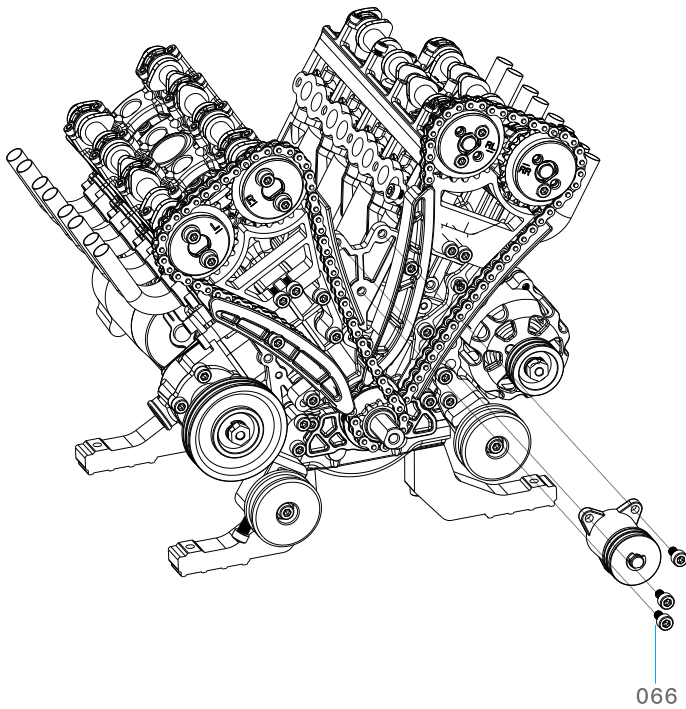
9.3 Montage der unteren Halterung des Leittrads



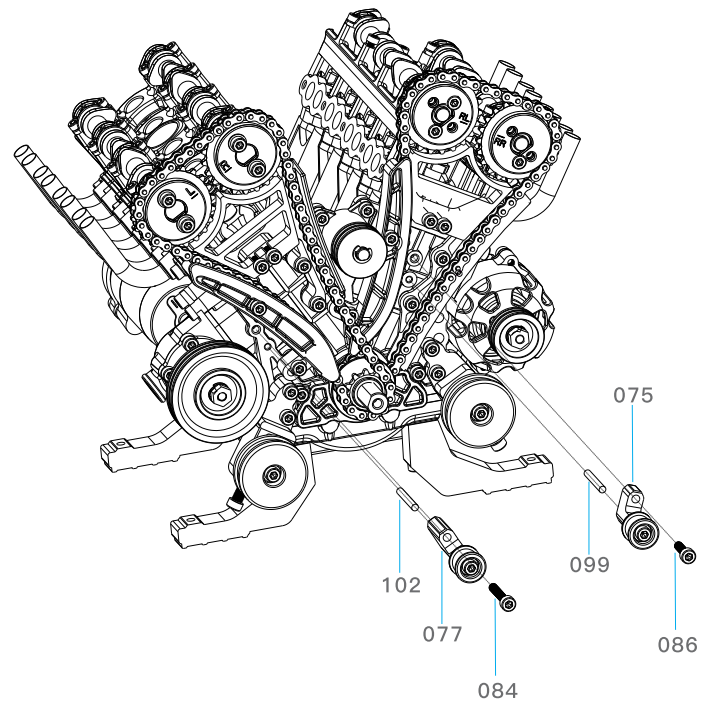
9.4 Montage der hohen Halterung des Leittrads



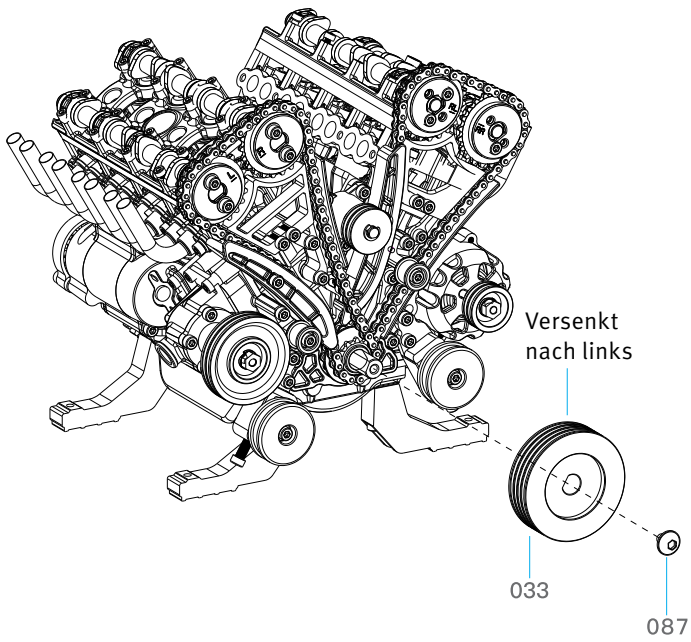
9.2 Montage der Umlenkrollenhalterung



9.5 Montage der Leitradhalterung

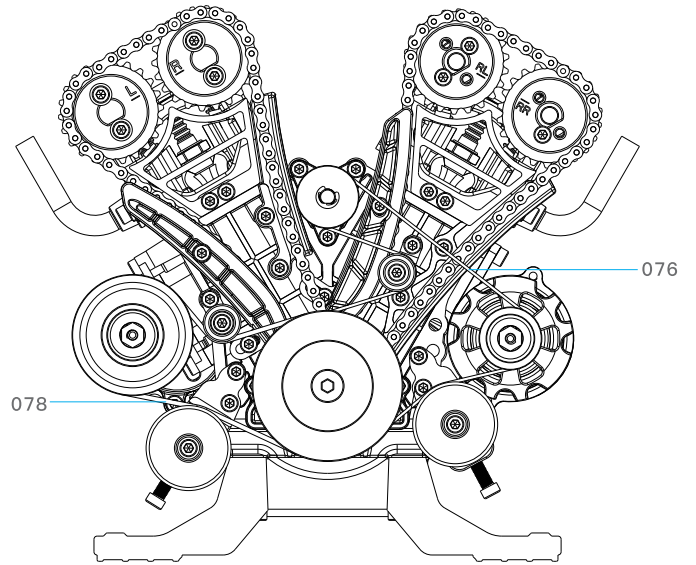


9.6 Einbau der Kurbelwellenriemenscheibe

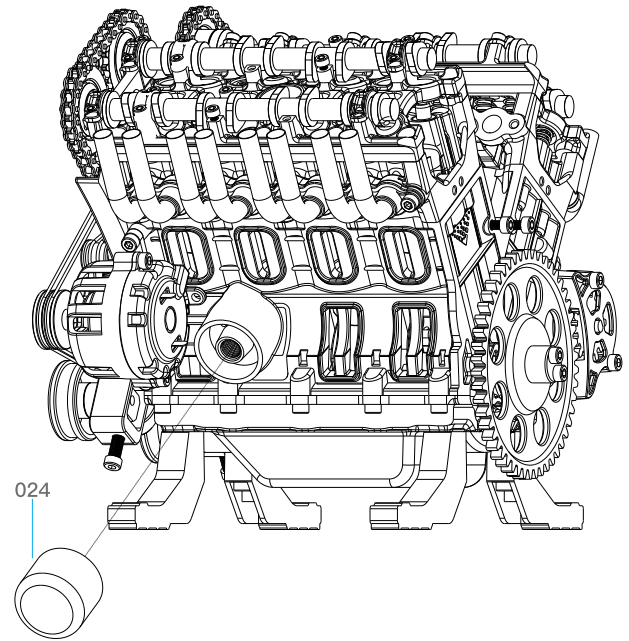
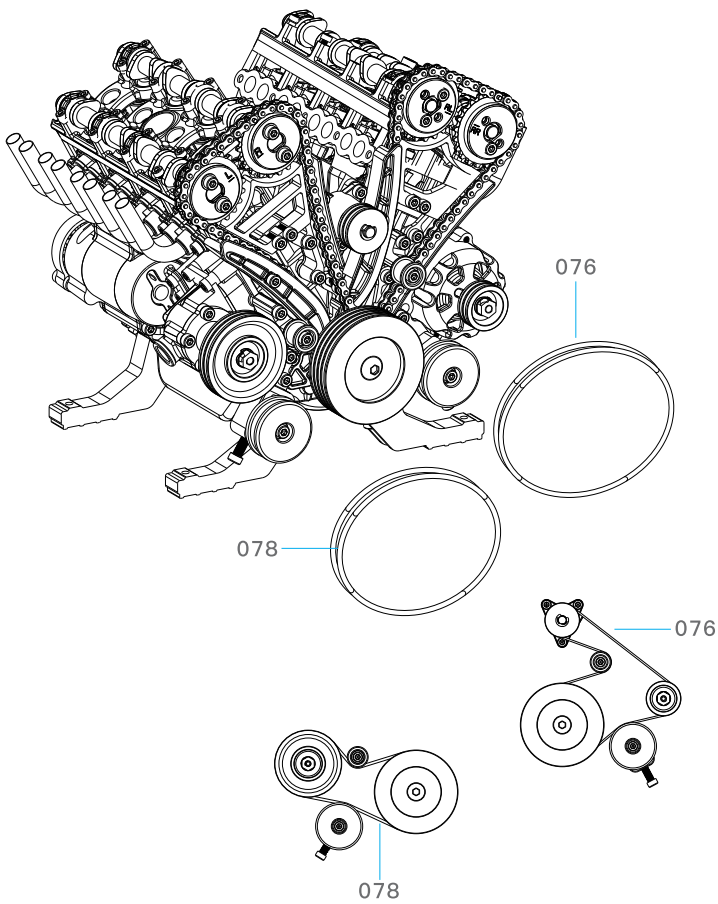


10. Sonstiges Zubehör

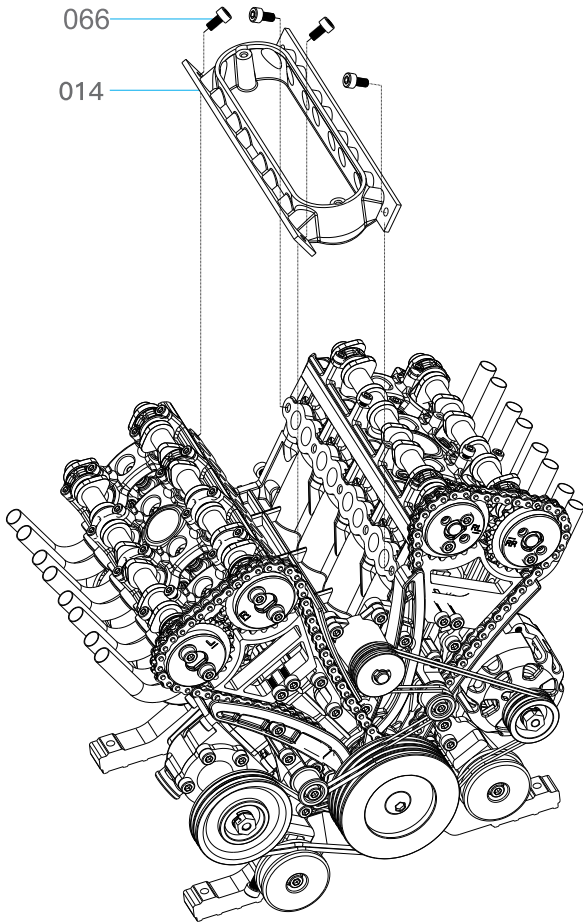
10.1 Einbau eines Ölfilters



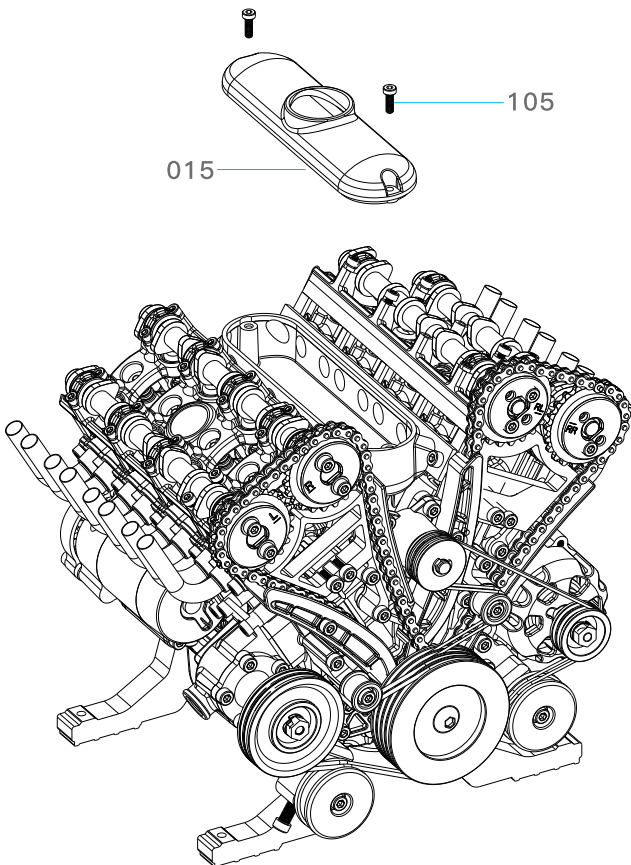
9.7 Einbau des Riemens



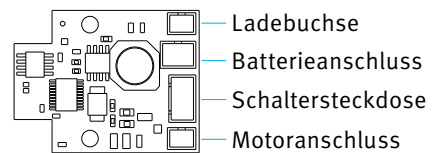
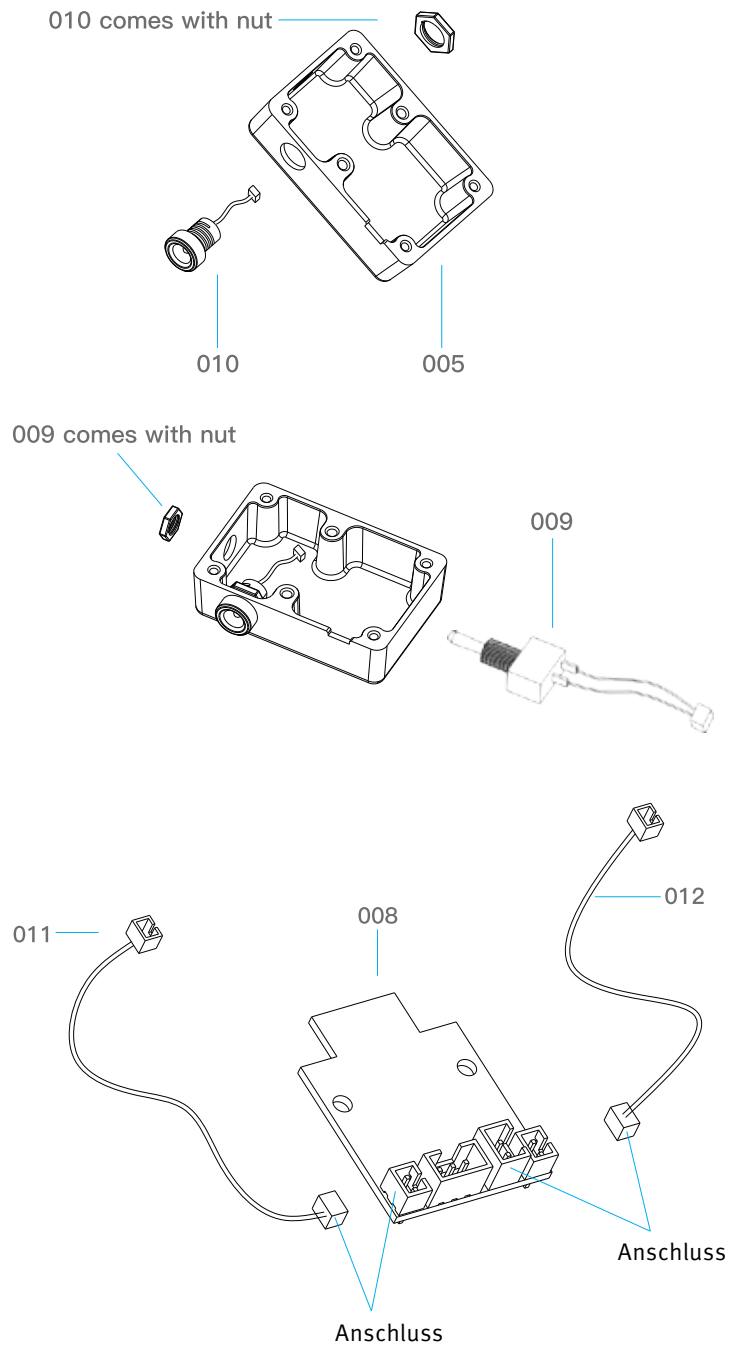
10.2 Einbau des Ansaugkrümmers



10.3 Einbau des Ansaugkrümmerdeckels

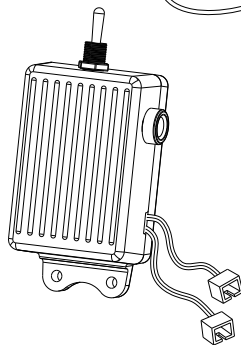
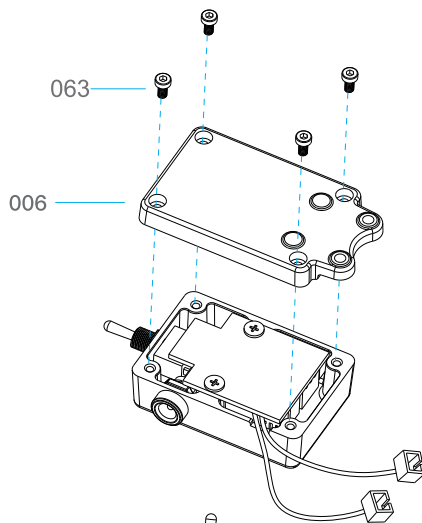
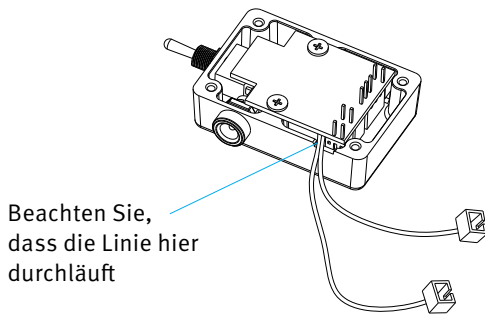
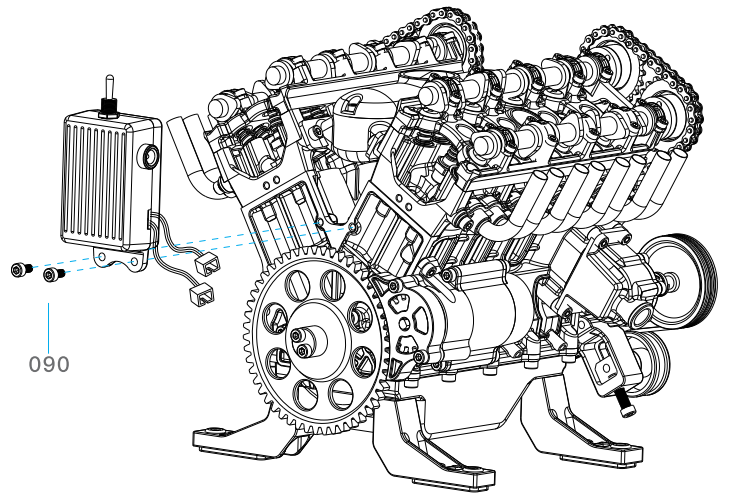
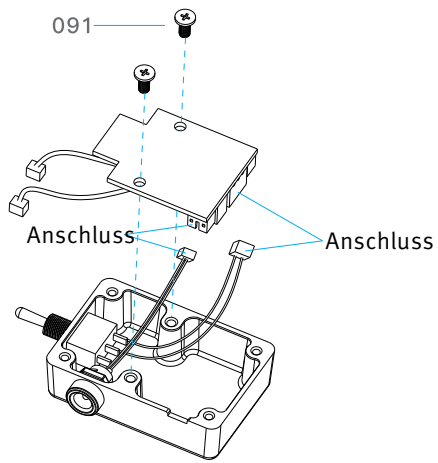


10.4 Montage der Platinenboxen

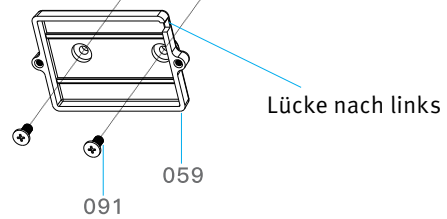
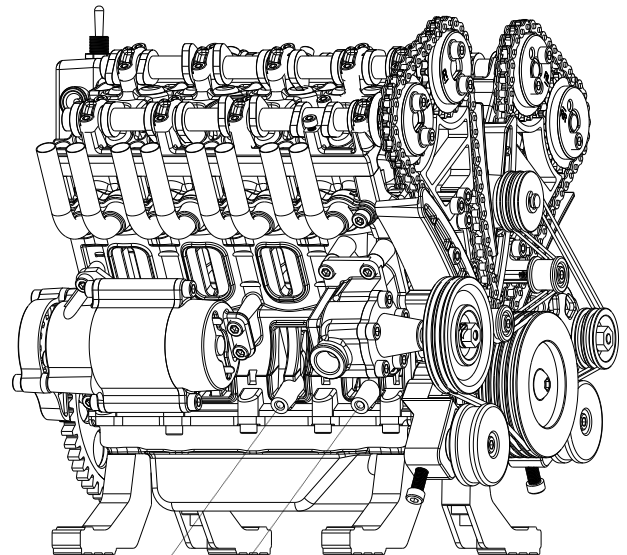


Schaltplan zur Identifizierung der Platine

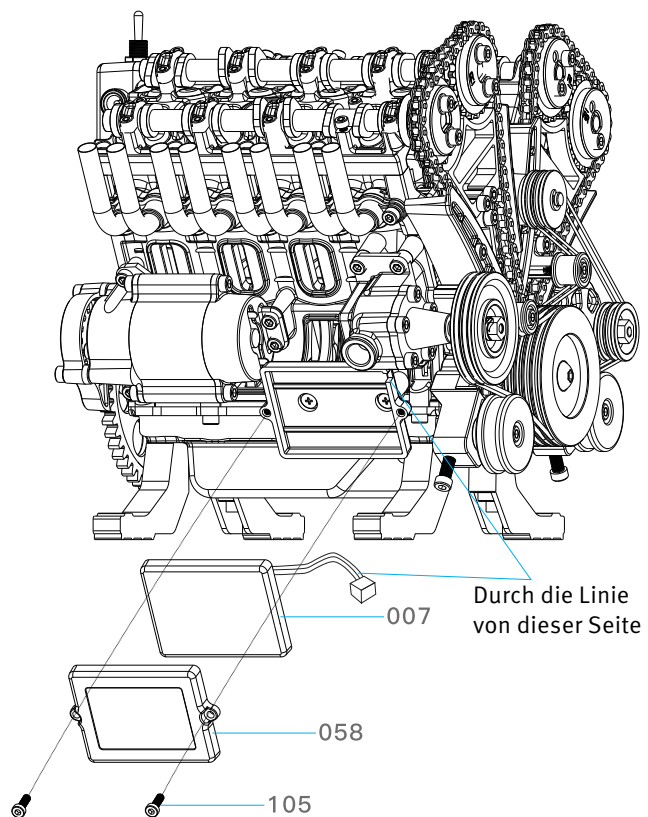
10.5 Einbau der Platinenboxen



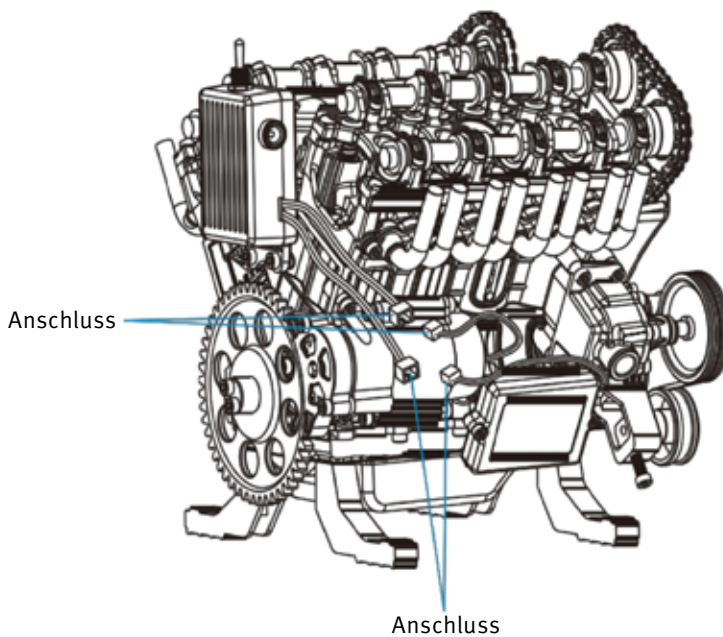
10.6 Montage des Batteriekastens



10.7 Einbau des Batteriekastens



10.8 Anschlusskabel



Bitte beachten Sie: Das Batteriekabel, das an die Batterie angeschlossen ist, und das Motorkabel, das an den Motor angeschlossen ist, dürfen nicht vertauscht werden.

Nr.	Bild	Bezeichnung	Anzahl
001		Zylinder	1
002		Nockensitz	2
003		Zylinderkopf	2
004		Kurbelwelle	1
005		Platinengehäuse obere Abdeckung	1
006		Platinengehäuse untere Abdeckung	1
007		Batterie	1
008		Platine	1

Nr.	Bild	Bezeichnung	Anzahl
009		Schalter	1
010		Ladestecker	1
011		Anschlusskabel Motor	1
012		Anschlusskabel Batterie	1
013		Ölwanne	1
014		Ansaugkrümmer	1
015		Ansaugkrümmer- deckel	1
016		Startermotor Frontabdeckung	1

Nr.	Bild	Bezeichnung	Anzahl
017		Startermotor mittlere Abdeckung	1
018		Startermotor hintere Abdeckung	1
019		Startermotor	1
020		Wasserpumpen- kasten	1
021		Lichtmaschine Frontabdeckung	1
022		Lichtmaschine hintere Abdeckung	1
023		Lichtmaschine	1
024		Ölfilter	1


Nr.	Bild	Bezeichnung	Anzahl
025		Nockenwelle	4 Sätze
026		Kolben	8
027		Steuerkette	2
028		Motorhalterung	4
029		Ansaugrohr	16
030		Kolben-Pleuelstange	8
031		Spannsattel I	1
032		Spannsattel II	1

Nr.	Bild	Bezeichnung	Anzahl
033		Riemenscheibe der Kurbelwelle	1
034		Halterung der Umlenkrolle	1
035		Wasserpumpendeckel	1
036		Nockenwellenrad links	2
037		Nockenwellenrad rechts	2
038		Kettenspanner II	1
039		Kettenführungsblock II	1
040		Spannelement	2

Nr.	Bild	Bezeichnung	Anzahl
041		Wasserpumpenwelle	1
042		Schwungrad	1
043		Ventil	32
044		Kurbelwellenlager	5
045		Kolbenstift	8
046		Zündkerze	8
047		Riemenscheibe Wasserpumpe	1
048		Zentralmotorgetriebe	1

Nr.	Bild	Bezeichnung	Anzahl
049		Dichtung Kettenrad	1
050		Riemenscheibe Generator	2
051		Abstandhalter Nockenwelle	2
052		Stoppmatte	1
053		Luftröhrenhalter	2
054		Hintere Abdeckung	1
055		Vordere Abdeckung	1
056		Kettenspanner	1

Nr.	Bild	Bezeichnung	Anzahl
057		Kettenführungsblock	1
058		800 Batteriefachdeckel	1
059		Boden 800 Batterie	1
060		Synchroner Kettenradanschlag	2
061		Startermotor Frontabdeckung	1
062		Ventilkappe	32
063		M2.5x5 Schraube	46
064		Ventilhülse	32



Nr.	Bild	Bezeichnung	Anzahl
065		Nockenwellendeckel	20
066		M3x6 Schraube	90
067		Nockenwellenrad RL	1
068		Nockenkettenrad RR	1
069		Spannwelle	2
070		LaufRad Wasserpumpe	1
071		Spannblock	2
072		Kurbelwellenrad	2

Nr.	Bild	Bezeichnung	Anzahl
073		Führungsrad	2
074		Führungsradhülse	2
075		Führungsrad untere Halterung	1
076		Riemen I	2
077		Führungsrad obere Halterung	1
078		Riemen II	2
079		Welle Umlenkrolle	1
080		Hülse der Wasserpumpenwelle	1

Nr.	Bild	Bezeichnung	Anzahl
081		Ø 8 O-Ring	16
082		Pleuellager	8
083		Ventilfeder	32
084		M3x20 Schraube	4
085		M2x8 Schraube	16
086		M3x12 Schraube	3
087		M4x6 Schraube mit Scheibe	1
088		M3x14 Schraube	13

Nr.	Bild	Bezeichnung	Anzahl
089		M4x16 Schraube	2
090		M3x8 Schraube	8
091		CM3*6 Schraube	4
092		M3x25 Schraube	8
093		M3x5 Schraube	8
094		M5 Sicherungsring	1
095		M4 Sicherungsring	2
096		M5 Dichtung	1

Nr.	Bild	Bezeichnung	Anzahl
097		M3*0.5 Dichtung	8
098		M3 Sicherungsring	16
099		2.0*15 Positionsstift	1
100		M4 Federring	2
101		M4*3 Nuss	2
102		2.0*20 Positionsstift	1
103		M4 Dichtung	2
104		M3 Federring	12

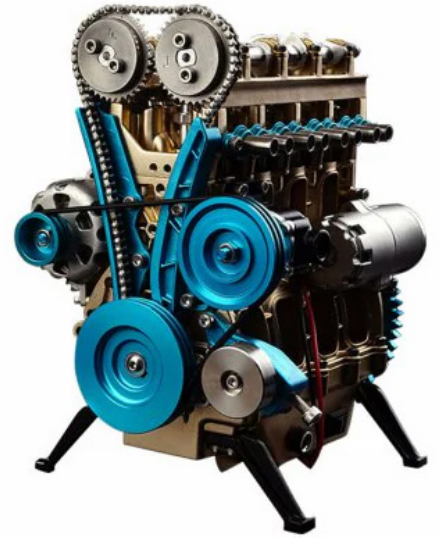
Nr.	Bild	Bezeichnung	Anzahl
105		M2.5*8 Schraube	4
106		M3*10 Schraube	3



Best.-Nr. 532665



Best.-Nr. 532669



Best.-Nr. 532666



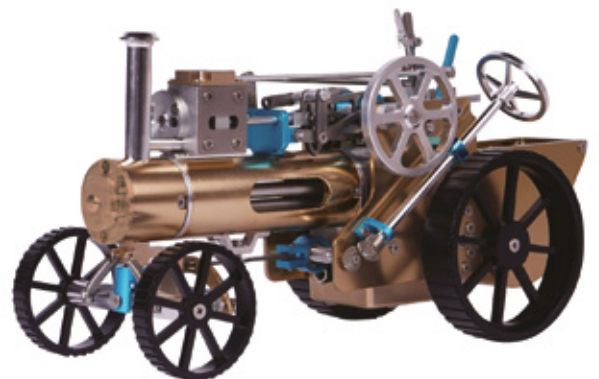
Best.-Nr. 541781



Best.-Nr. 541772



Best.-Nr. 541776



Best.-Nr. 541773

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More than 660 parts

assemblies:

- 1) Eight cylinder in line engine structure
- 2) Overhead camshaft valve control structure
- 3) Cam chain transmission gear

General Information:

Before assembling, you should make sure that there is a free area on which you can clearly sort the individual parts.

The following tools should be at hand:

A sharp scraper to remove any burrs.

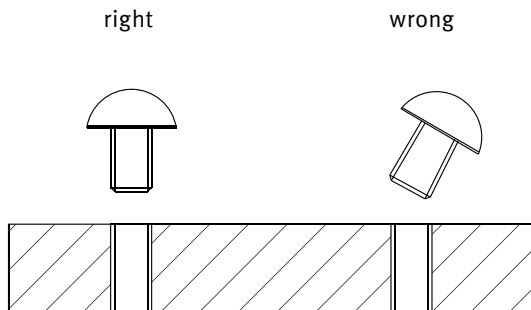
Mechanical tweezers or fine pointed pliers to grip small parts securely, circlip pliers and a bottle of sewing machine oil are also necessary.

The necessary small Allen spanners are included.

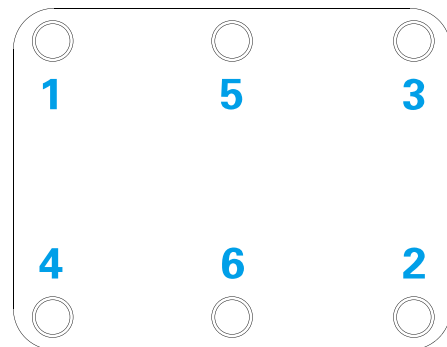


Basic knowledge as standard:

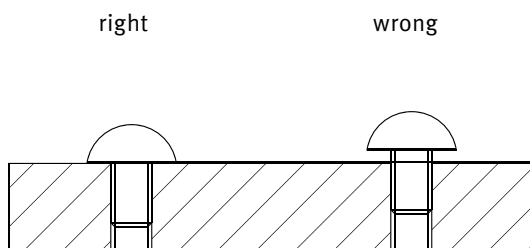
Always insert screws vertically



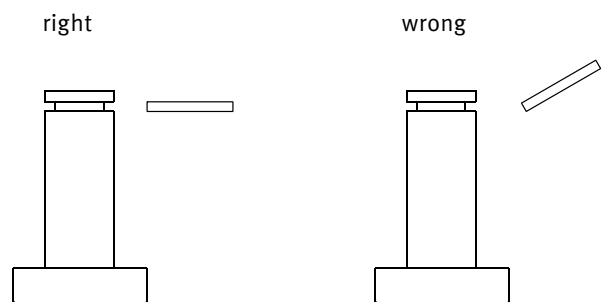
Mount the screw diagonally in order of numbers



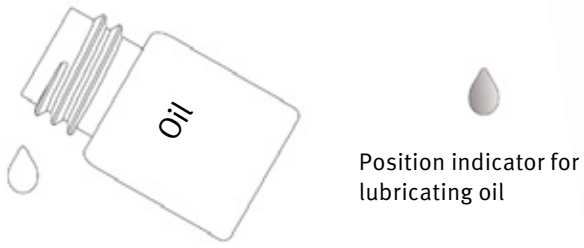
Degree of screw tightening



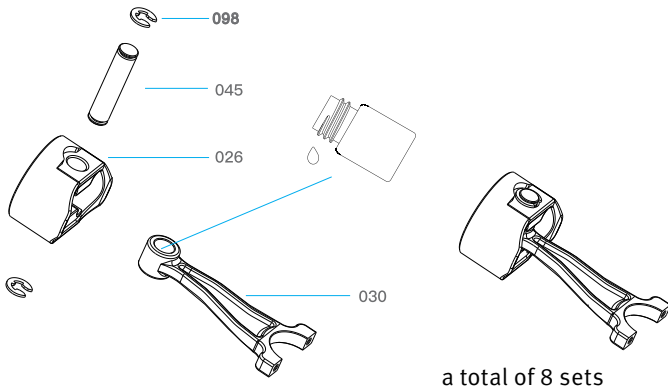
Push in the snap ring in parallel



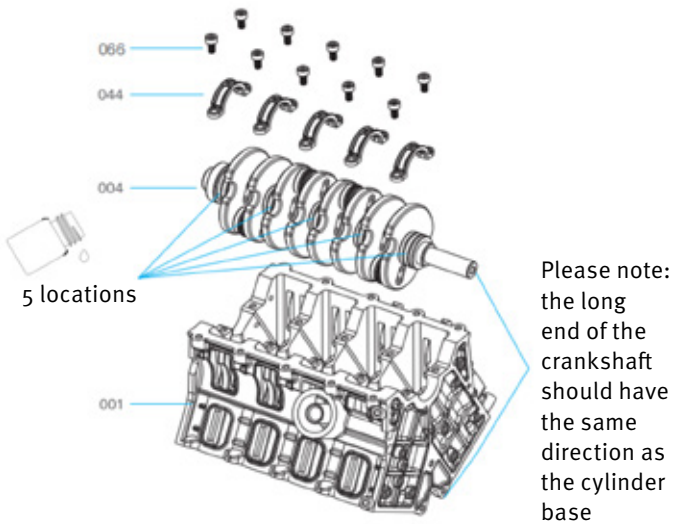
1. Crankshaft connecting rod assembly



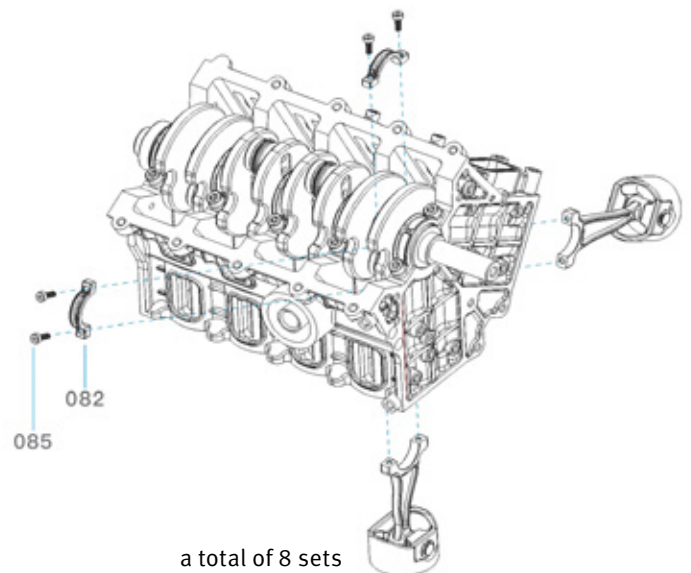
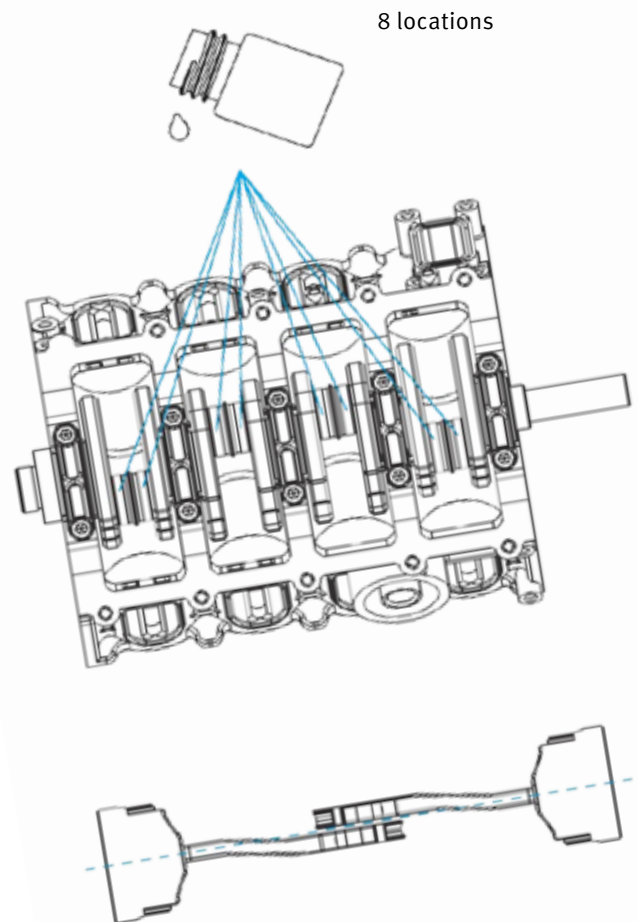
1.1 Assembly piston mechanism



1.2 The piston connecting rod and crankshaft assembly

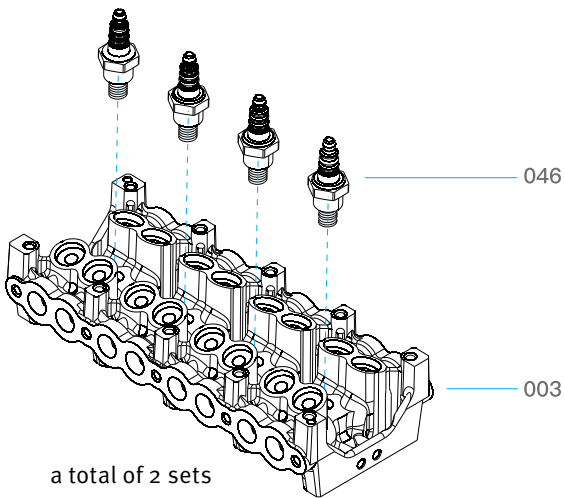
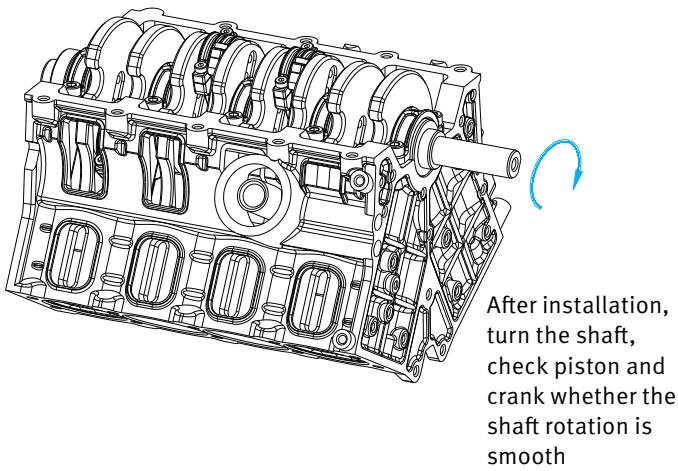


1.3 Assembly and connection between crankshaft and cylinder block

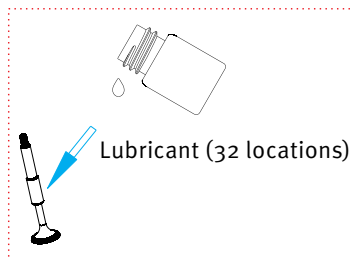
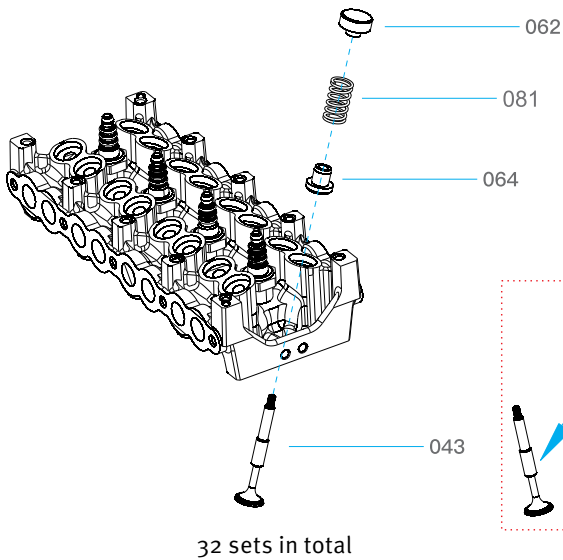


2. Cylinder assembly

2.1 Spark plug installation



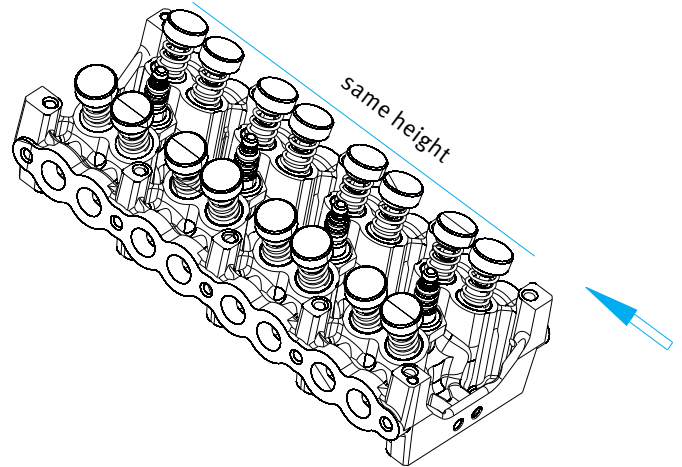
2.2 Valve installation



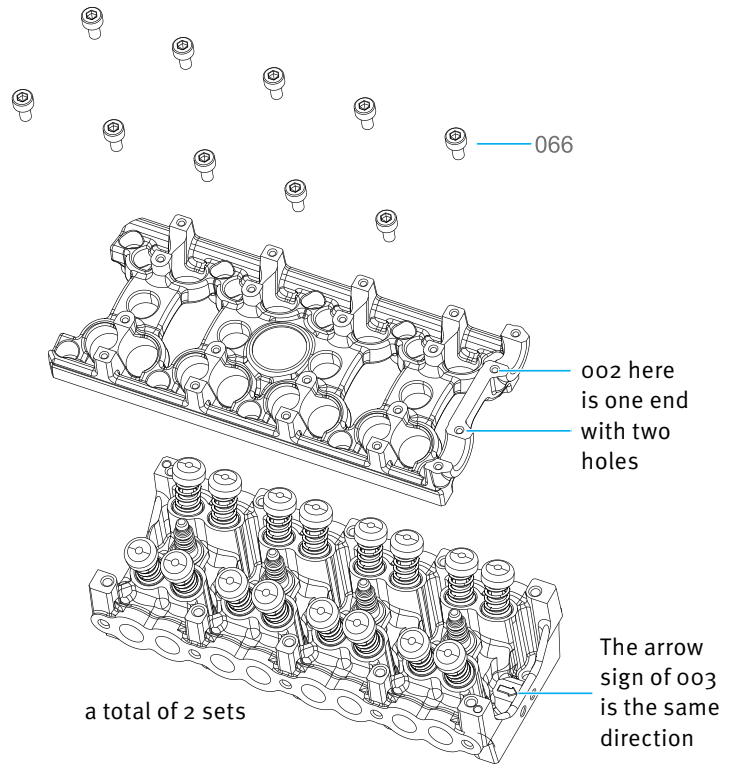
Warning:
32 valves must be lubricated. If lubrication is not added, the valves will be stuck.

2.3 Check whether the valve installation is in place

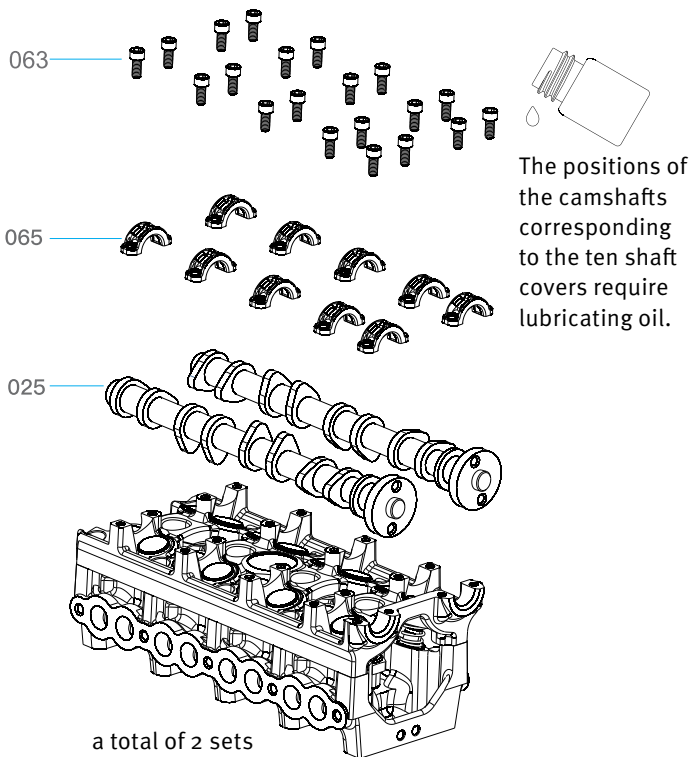
After the valves are installed, check whether each valve is tightened and whether the height of each valve is at the same height.



2.4 Cam seat installation

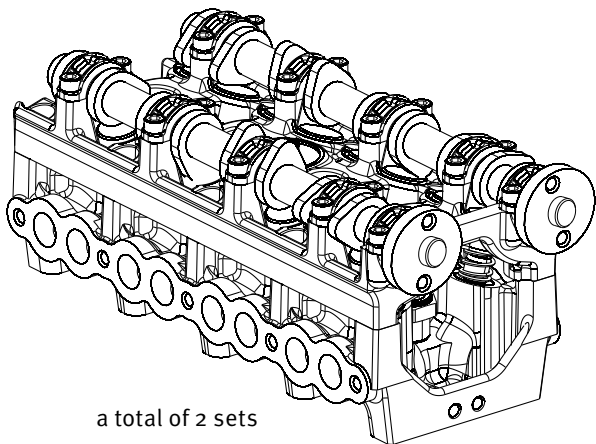


2.5 Camshaft installation

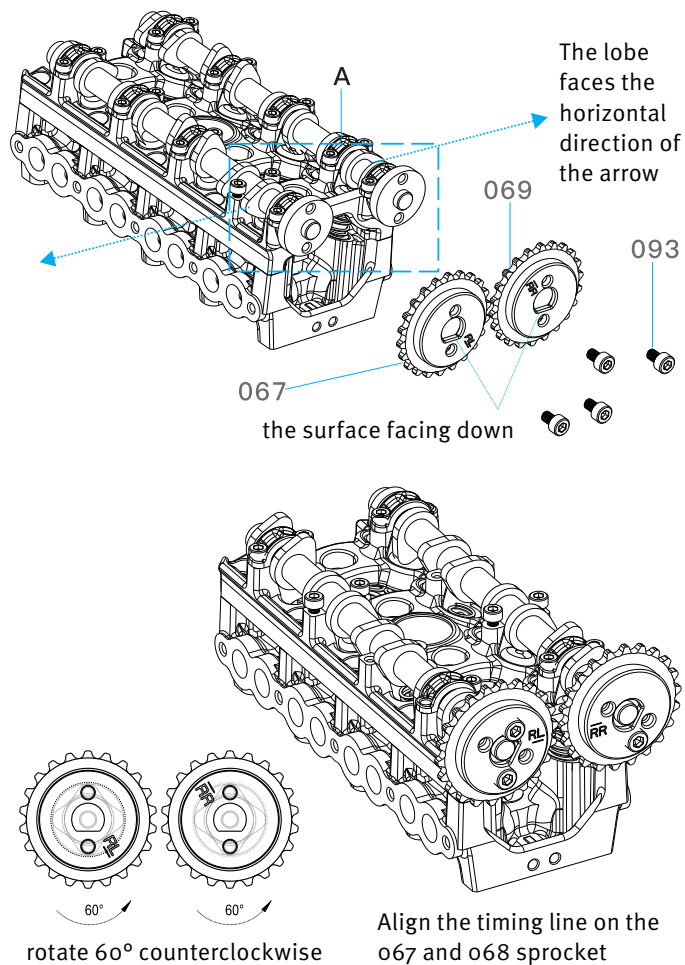


2.6 Check the transmission of the camshaft

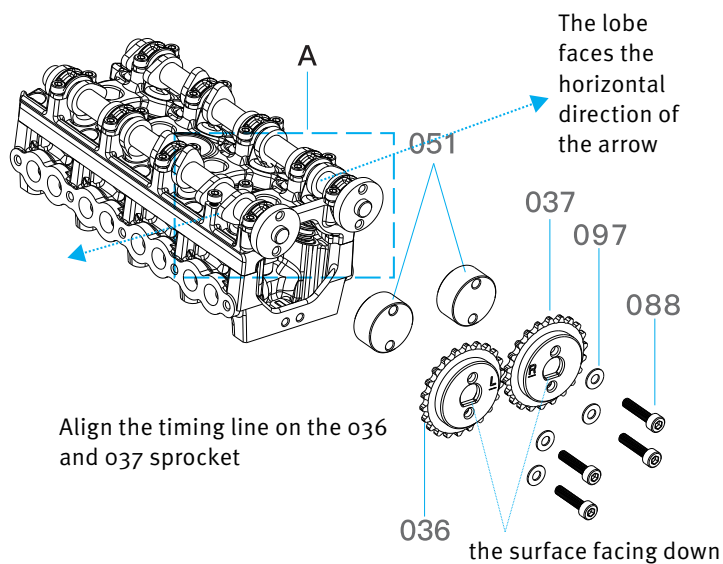
Rotate the camshaft to check whether the camshaft position and valve contact work smoothly.



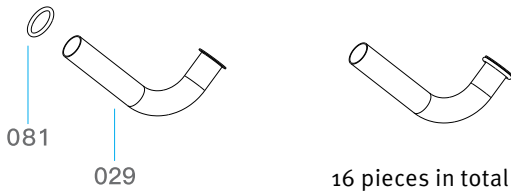
2.7 Installation of cam synchronization sprocket (right)



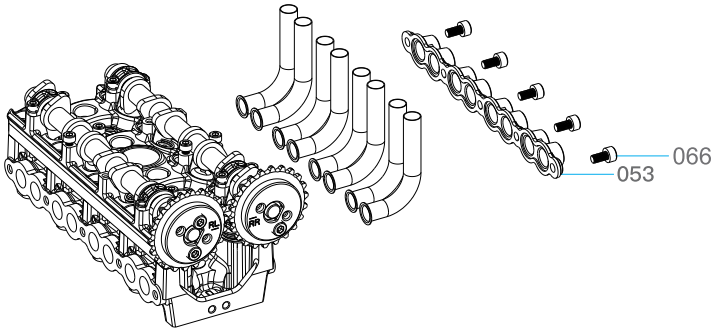
2.8 Installation of cam synchronization sprocket (left)



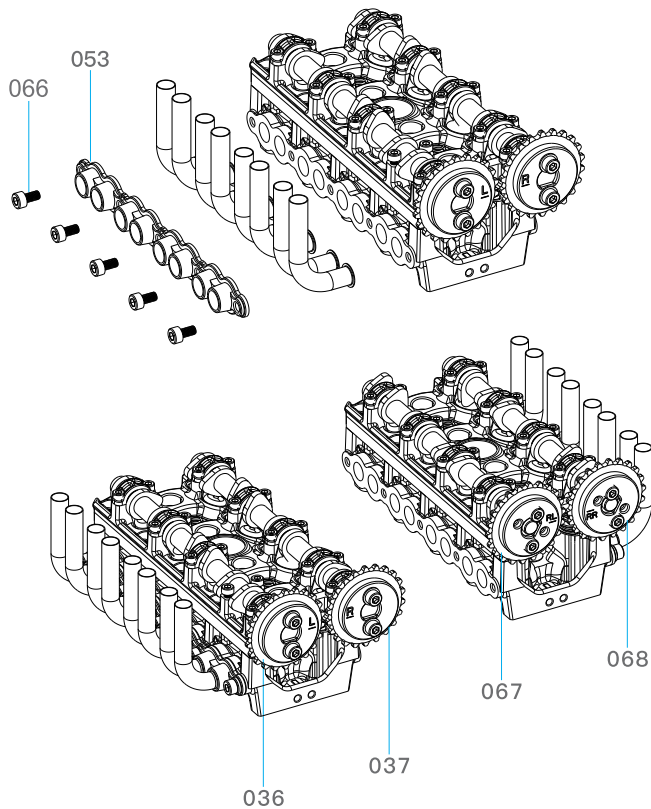
2.9 Exhaust pipe assembly



2.10 Installation of exhaust pipe (right)

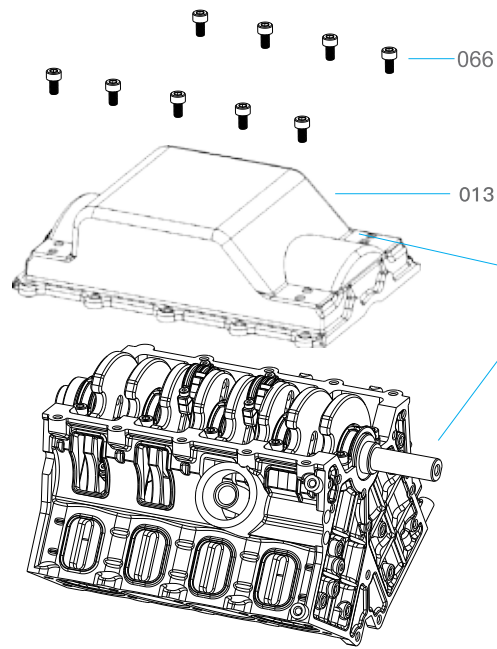


2.11 Exhaust pipe (left) installation



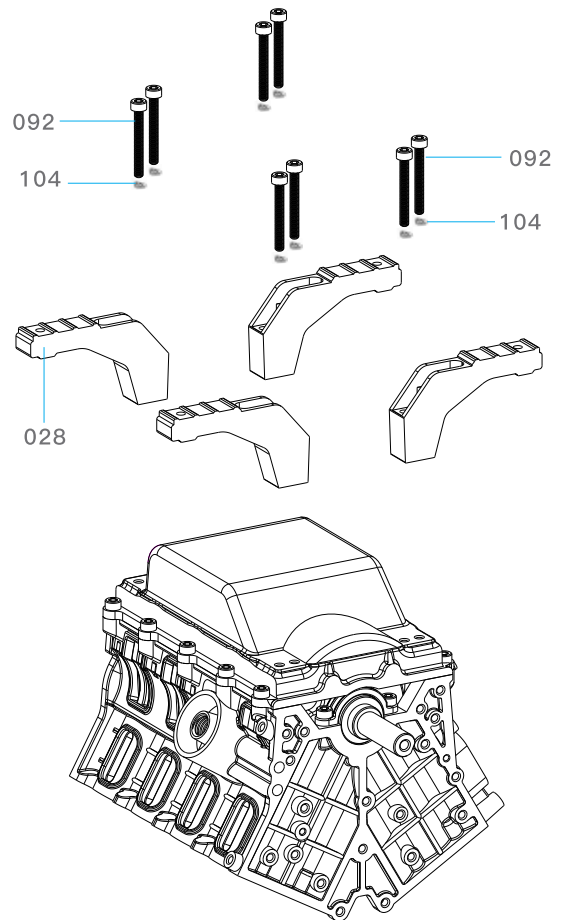
3. Engine body assembly

3.1 Installation of oil pan

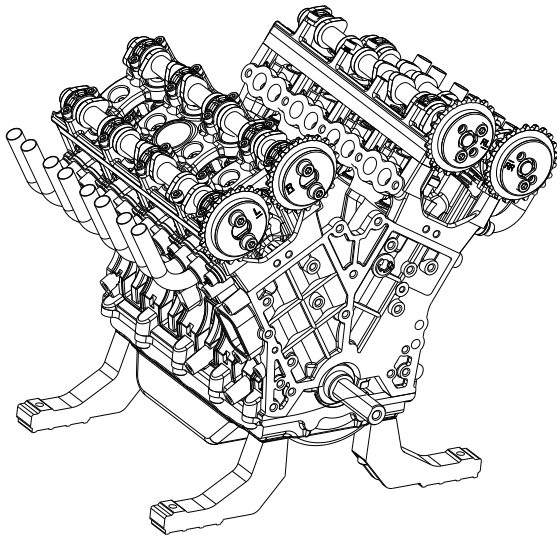
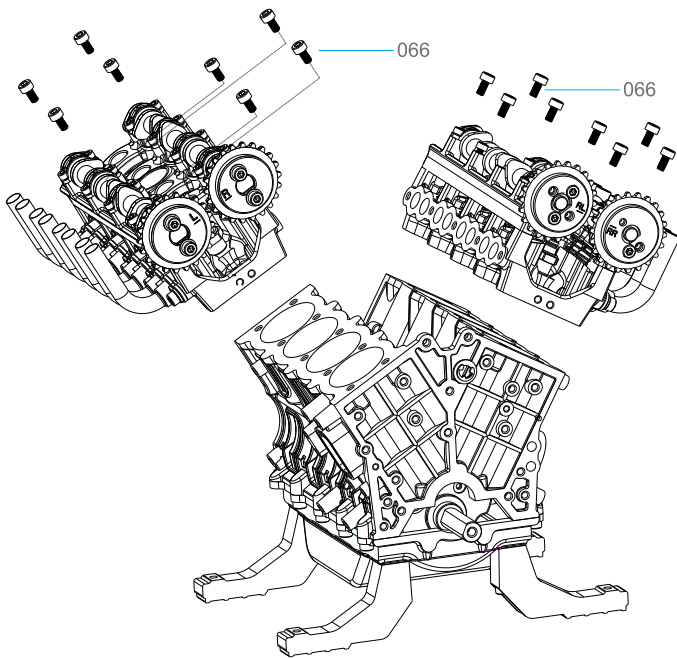


Please note:
the long
end of the
crankshaft
should be
in the same
direction as
the oblique
angle of the
oil pan

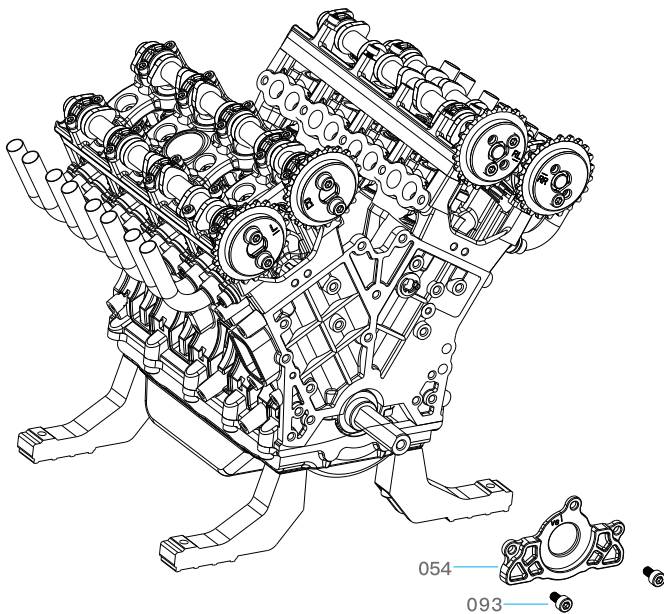
3.2 Engine bracket installation



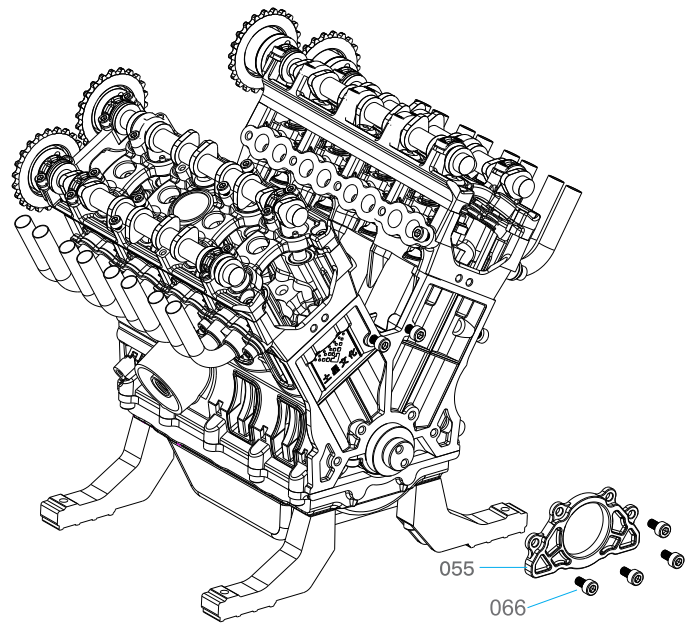
3.3 Cylinder assembly installation



3.4 Rear cover installation

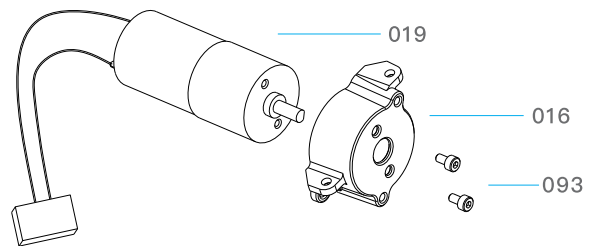


3.5 Front cover installation

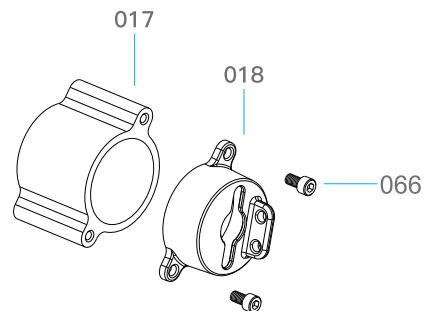


4. Starter motor assembly

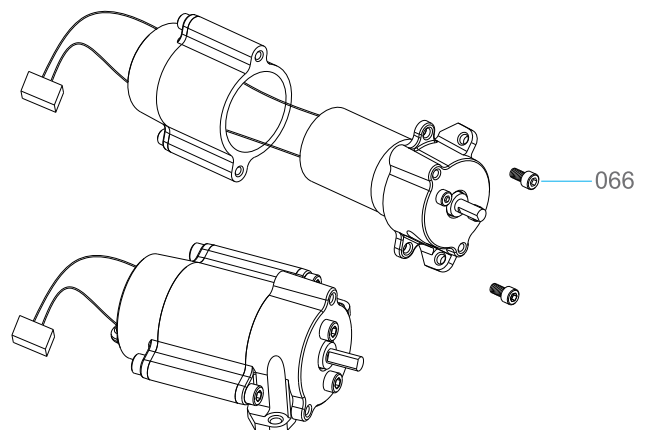
4.1 Install the front cover of the starter motor



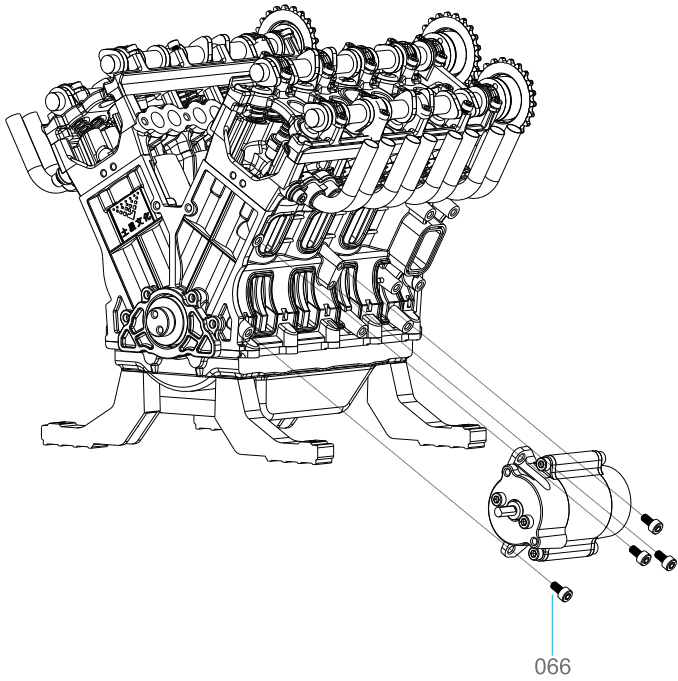
4.2 Install the rear cover of the starter motor



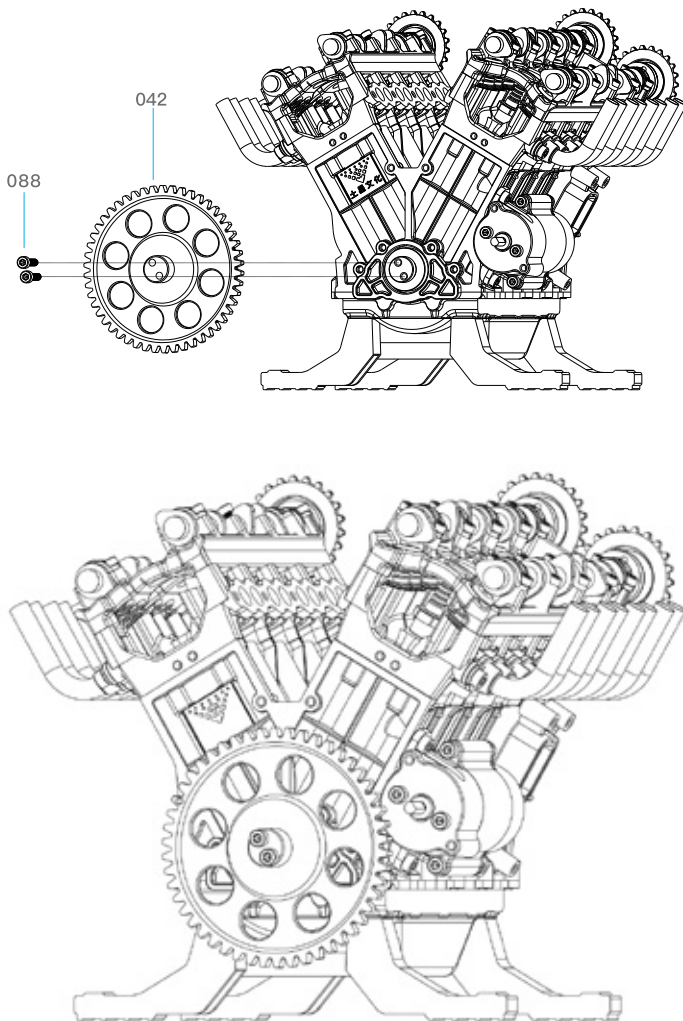
4.3 Front and rear cover docking



4.4 Installation of starter motor assembly

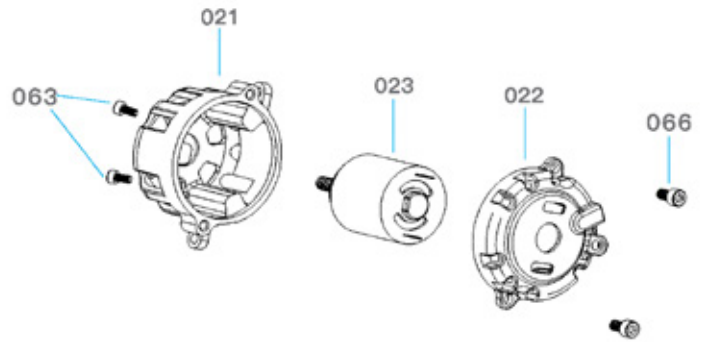


4.5 Flywheel installation

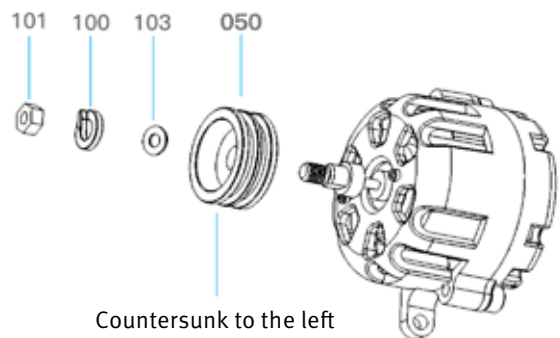


5. Generator assembly

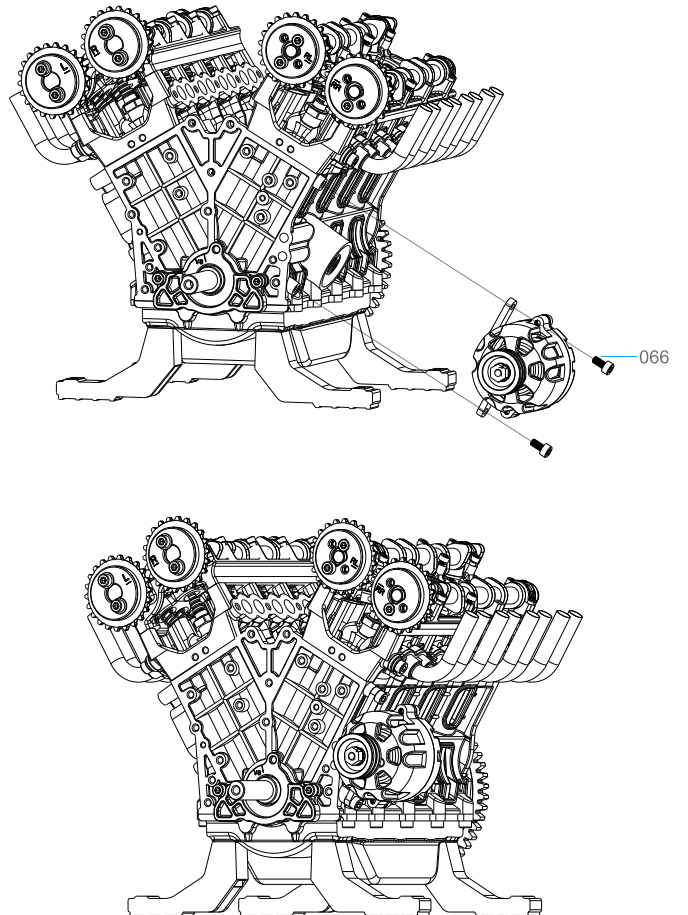
5.1 Generator and generator front cover combination



5.2 Install the engine back cover

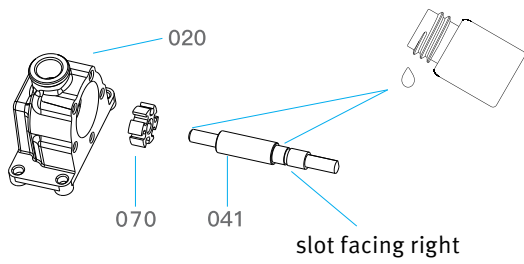


5.3 Installation of generator assembly

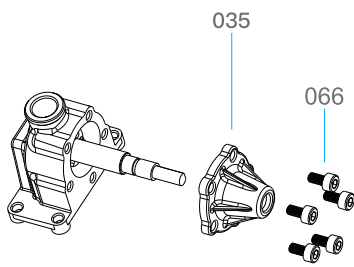


6. Water pump assembly

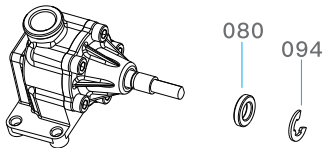
6.1 Docking of impeller, water pump and water pump box



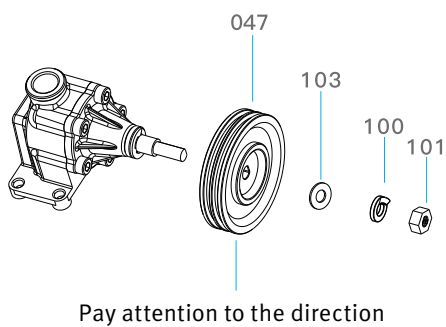
6.2 Install the end cover of the water pump



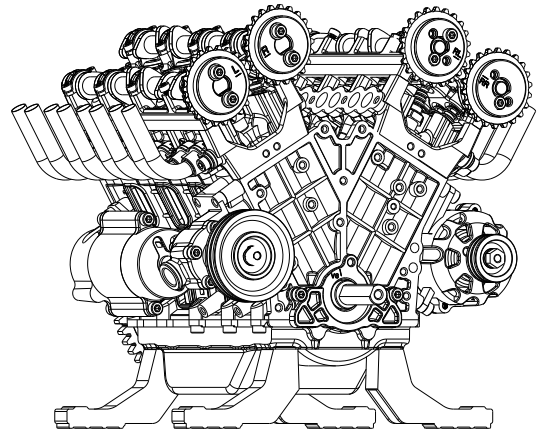
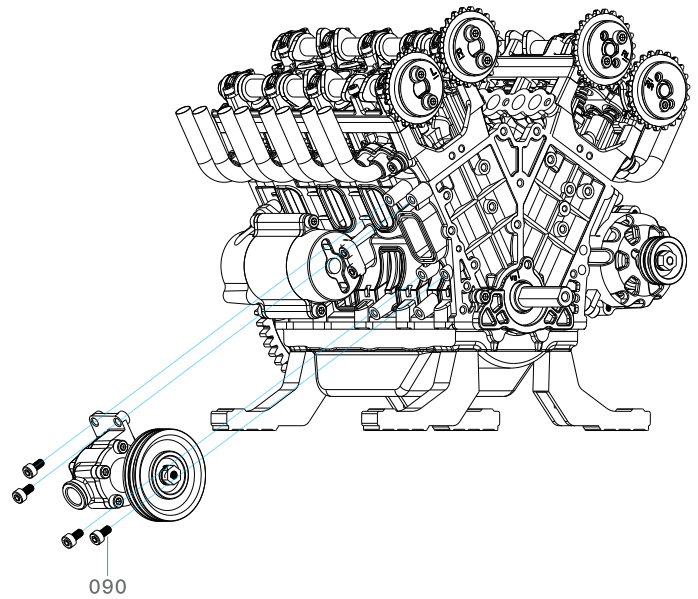
6.3 Bushing installation



6.4 Install the water pump pulley

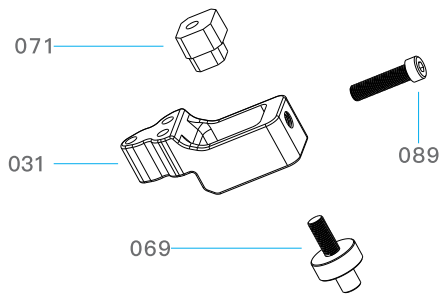


6.5 Installation of water pump assembly

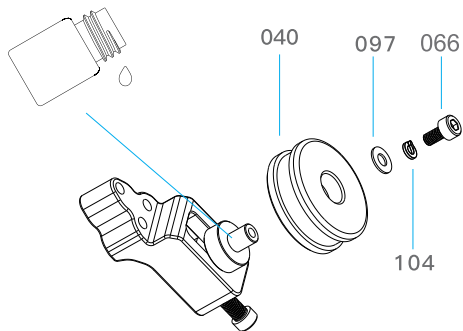


7. Tension seat assembly

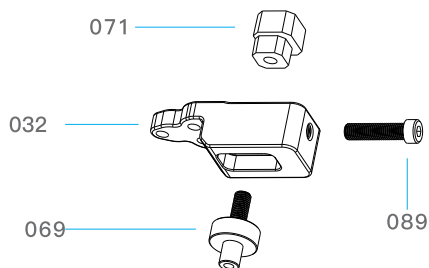
7.1 Tension seat I, tension shaft, tension block assembly



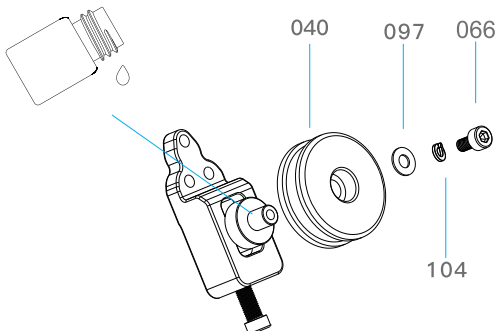
7.2 Assemble the tension seat I with the tension wheel



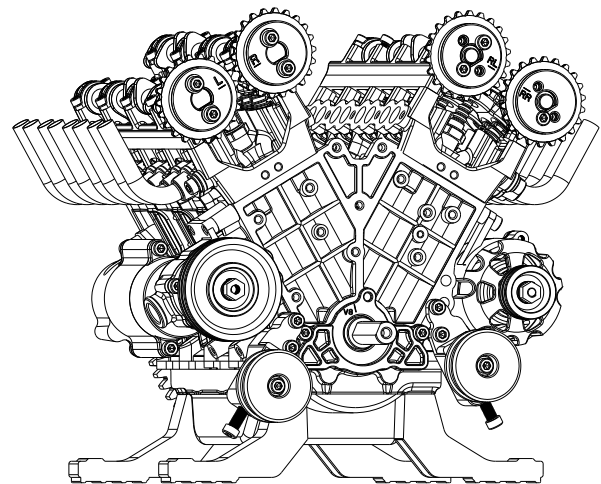
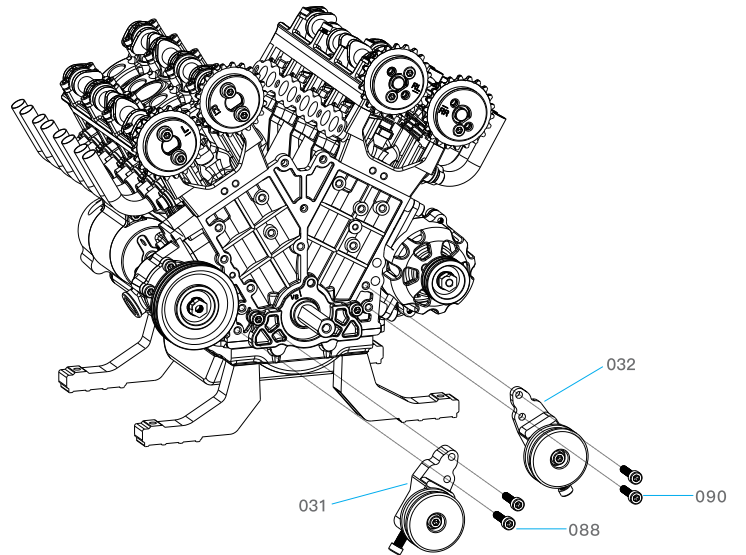
7.3 Assembly of tension seat II, tension shaft and tension block



7.4 Assemble tension seat II and tension wheel

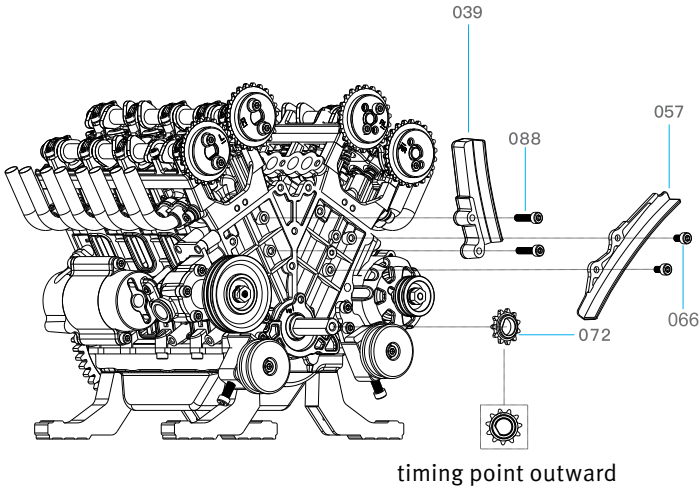


7.5 Tension seat assembly installation



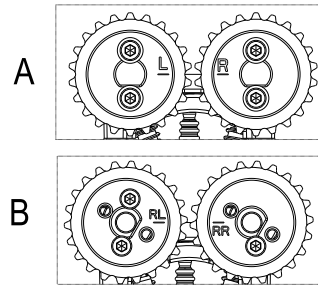
8. Timing mechanism

8.1 Installation of chain guide block



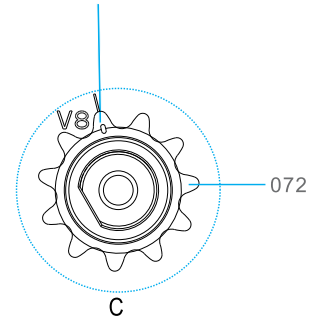
8.3 Timing chain I installation

As shown in the Image, align the timing points on the chain of the left and right CAM synchronous wheel. Align the crankshaft synchronous wheel with the timing points on the back end cover. Align the three timing points at the same time, and then set the chain.

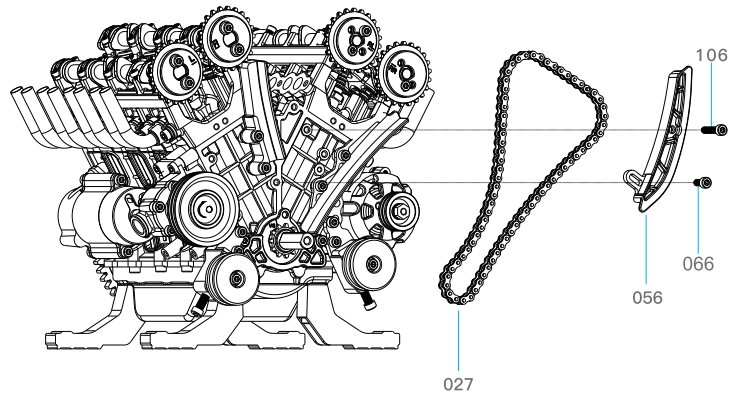
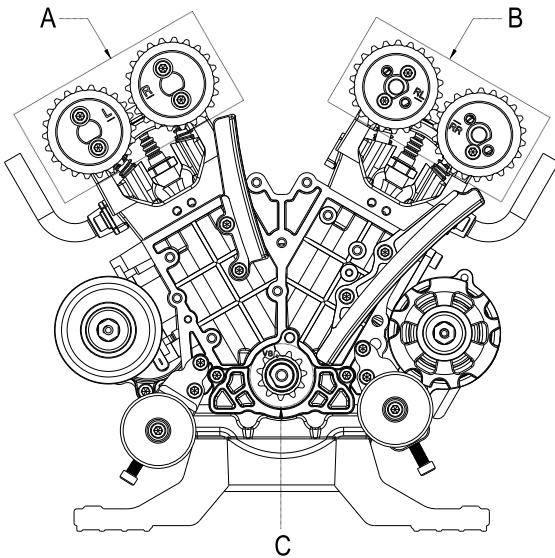


Timing line of cam synchronous sprocket

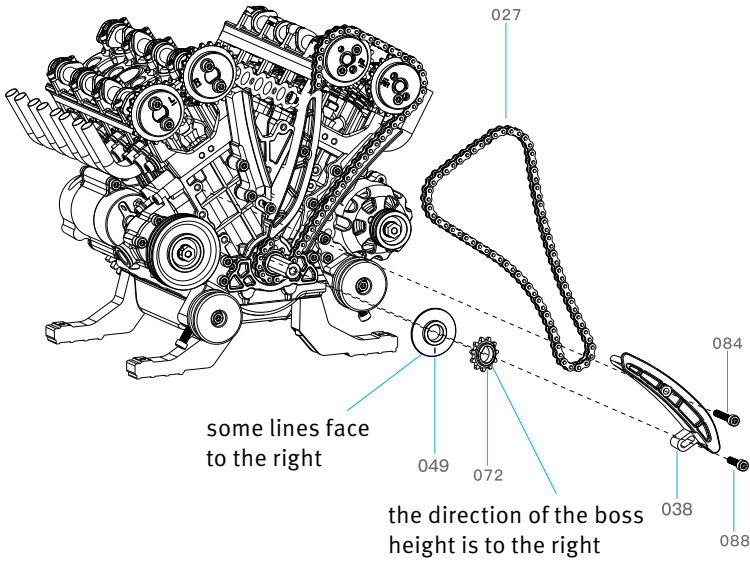
072 The upper timing point is aligned with the timing line as shown



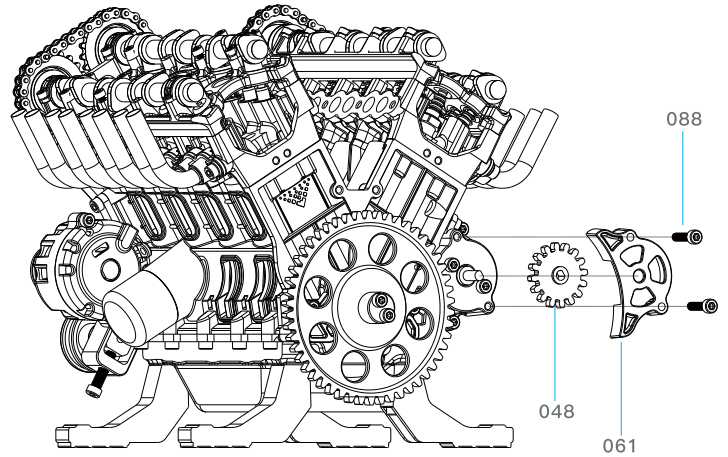
8.2 Corrected time



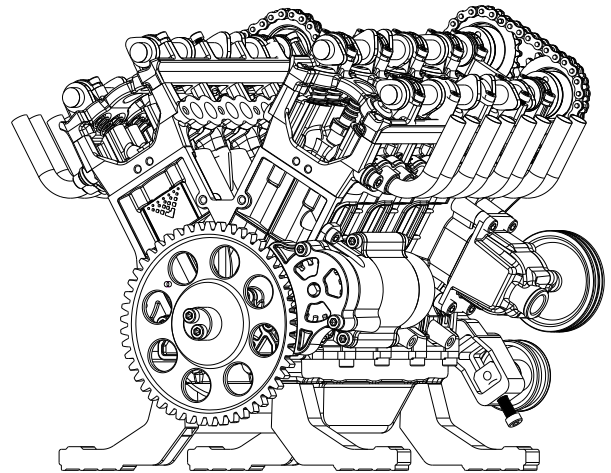
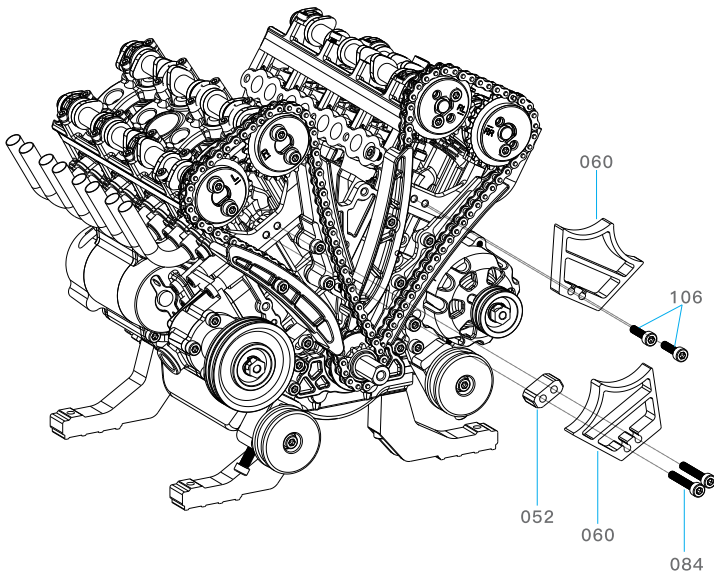
8.4 Timing chain II installation



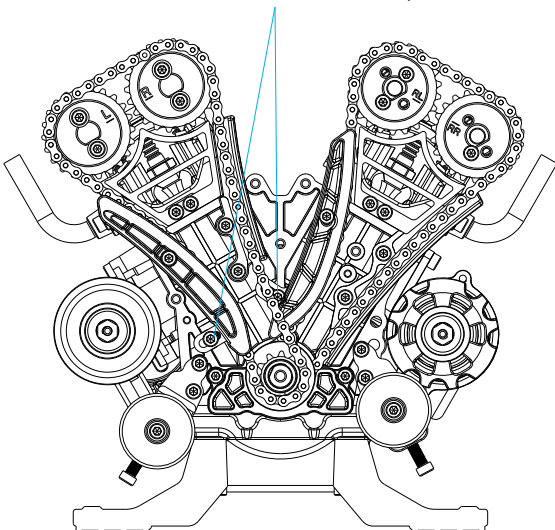
8.6 Installing the starter gear



8.5 Installation of synchronous sprocket stop

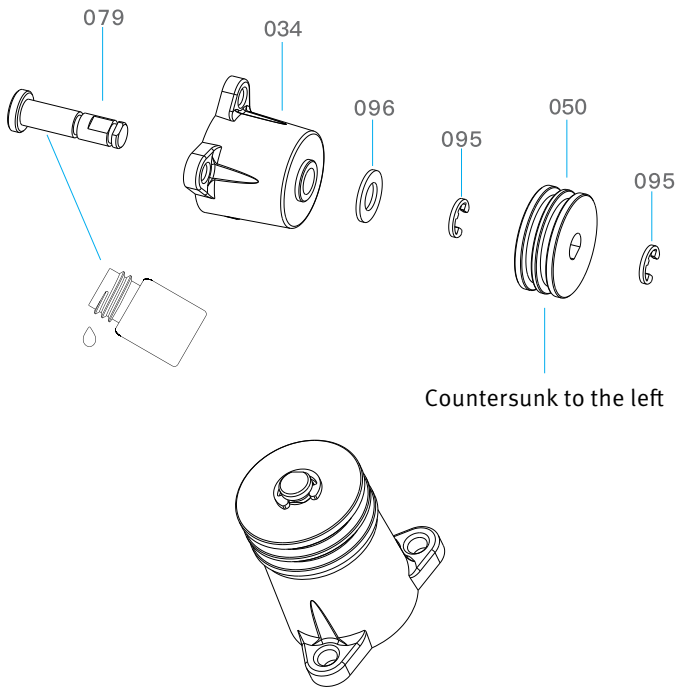


Rotate the flywheel, adjust these two screws, Make it rotate smoothly.

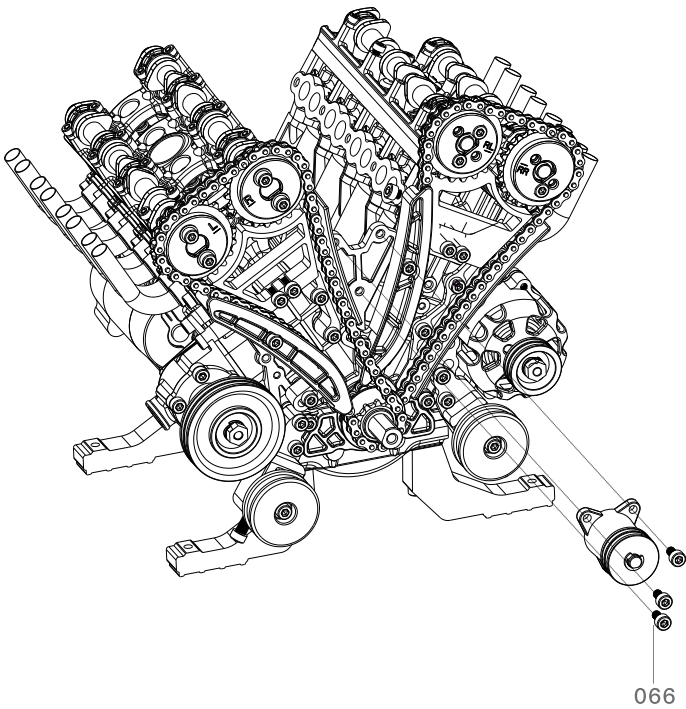


9. Belt mechanism

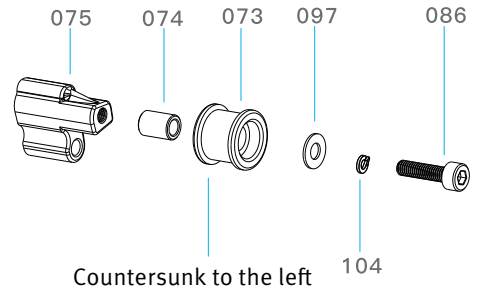
9.1 Guide pulley bracket assembly



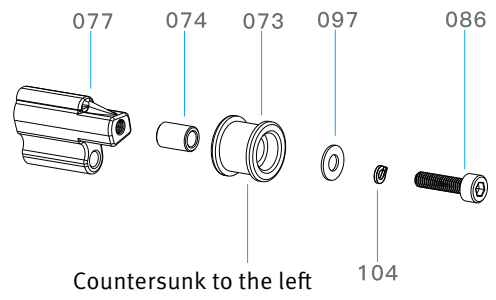
9.2 Guide pulley bracket installation



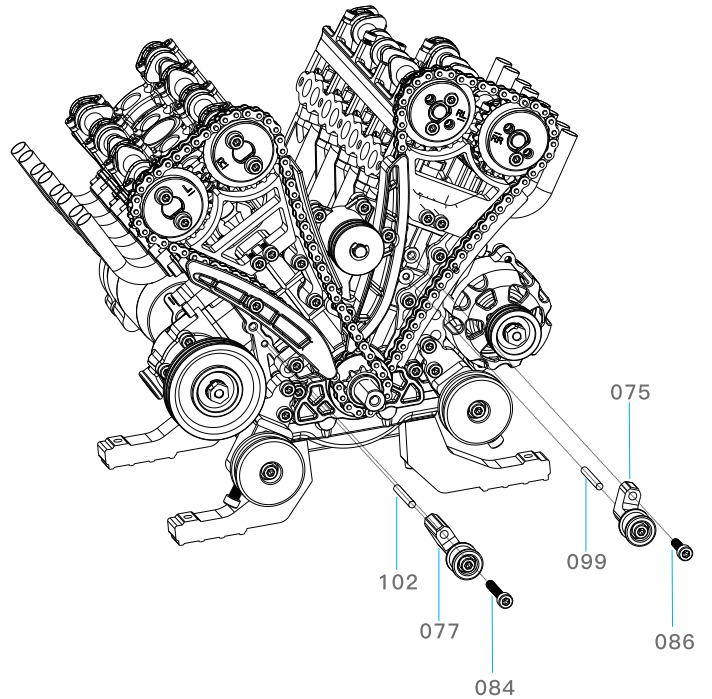
9.3 Assembly of guide wheel low bracket



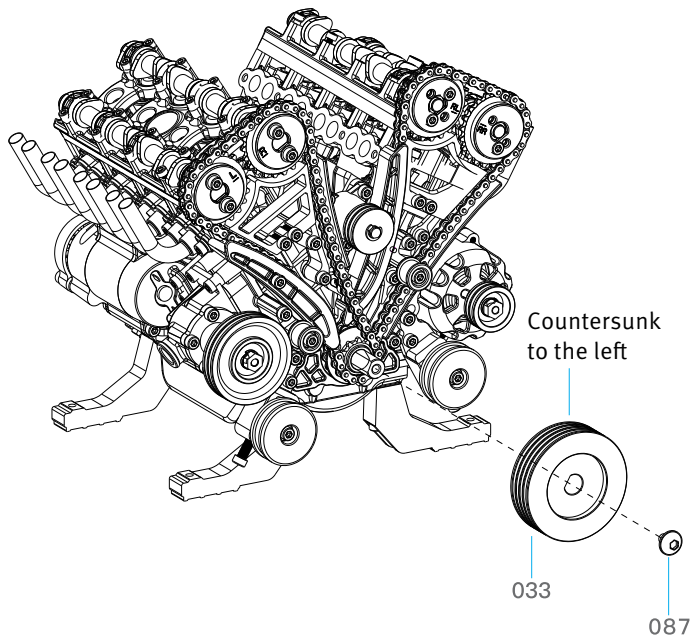
9.4 Assembly of guide wheel high bracket



9.5 Guide wheel bracket installation

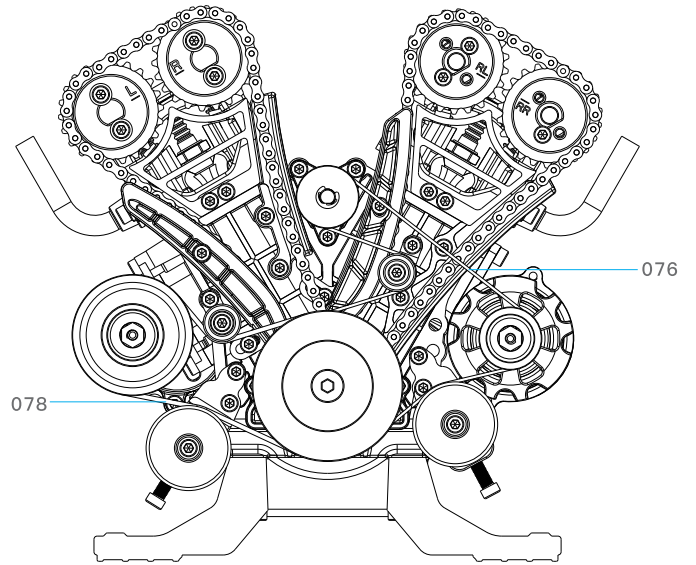


9.6 Crankshaft pulley installation

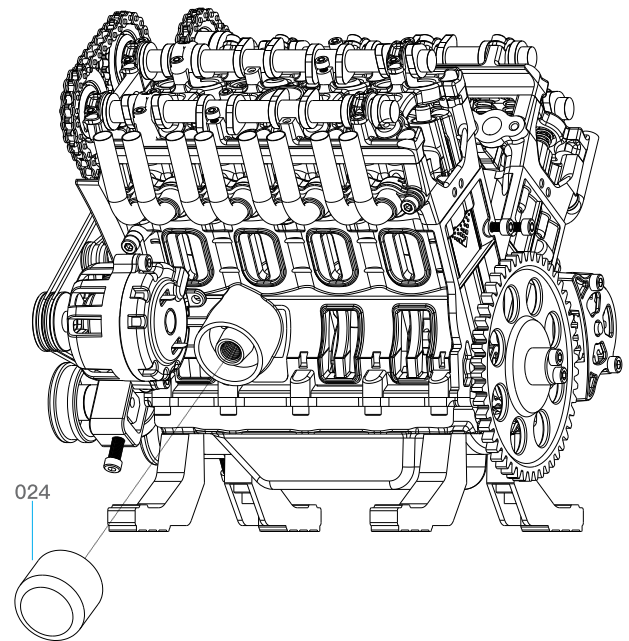
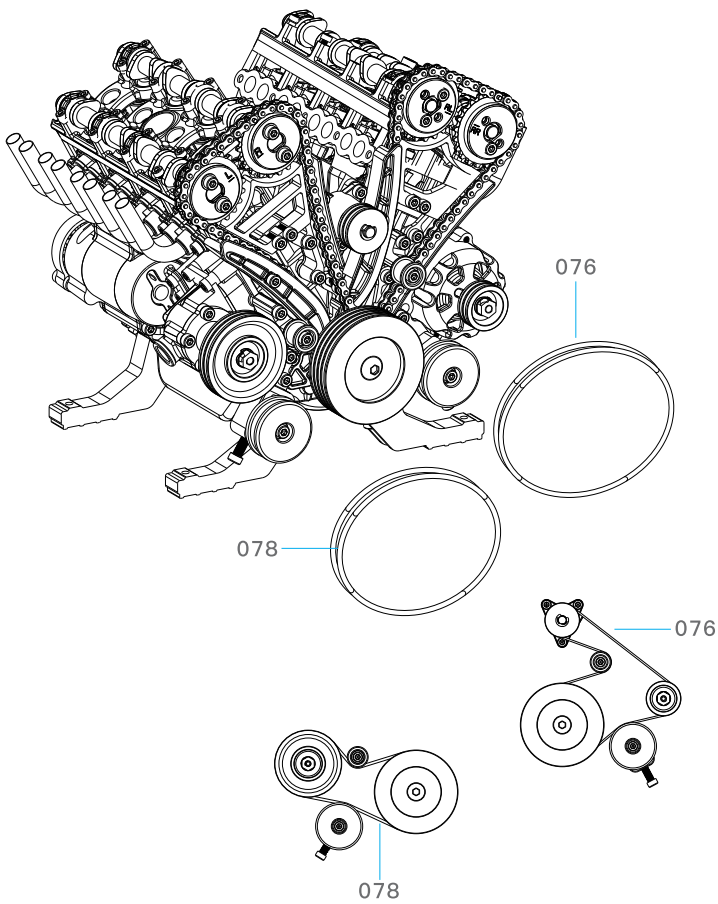


10. Other accessories

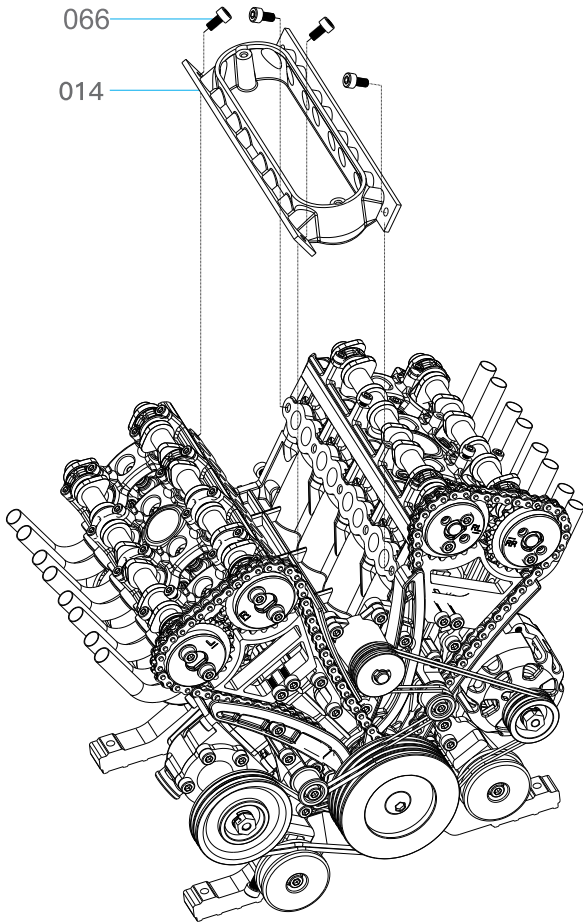
10.1 Oil filter installation



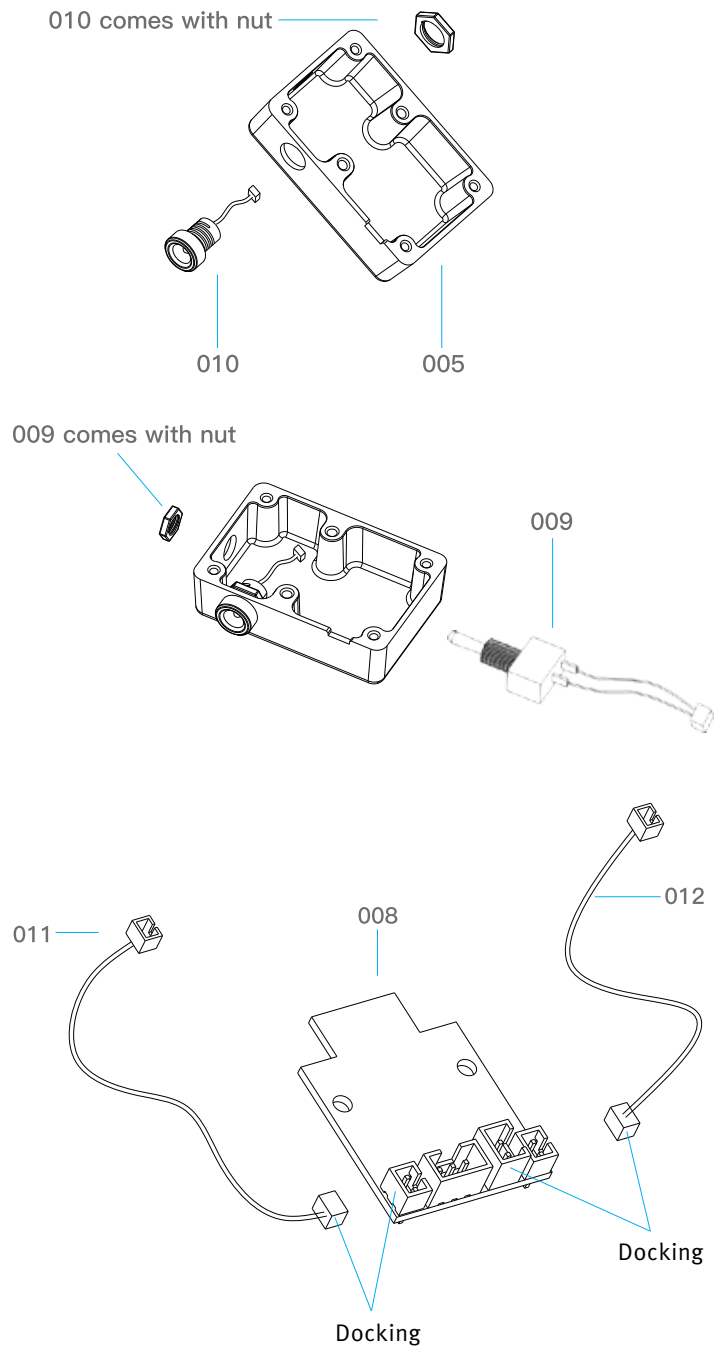
9.7 Belt installation



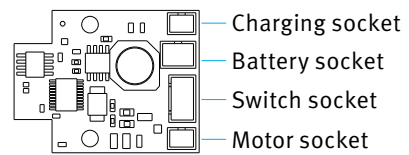
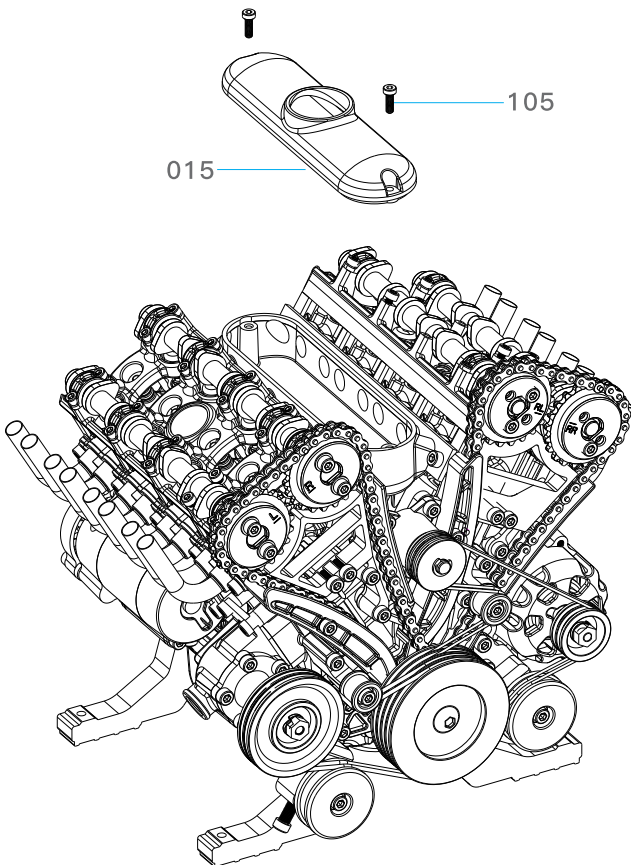
10.2 Intake manifold installation



10.4 Assemble the circuit board box

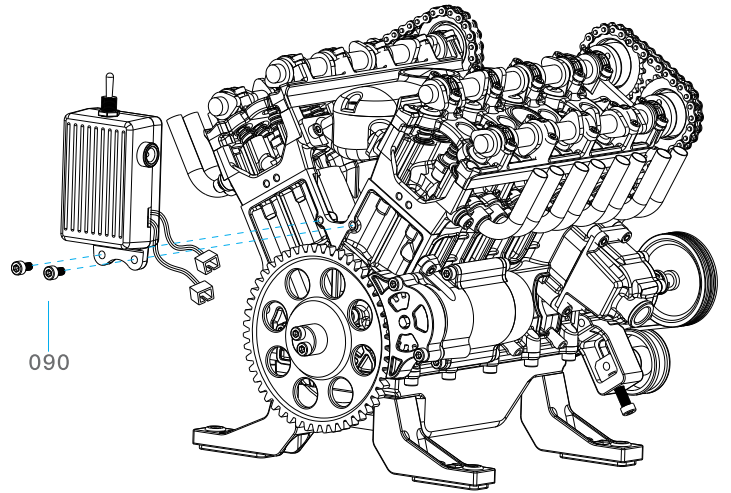
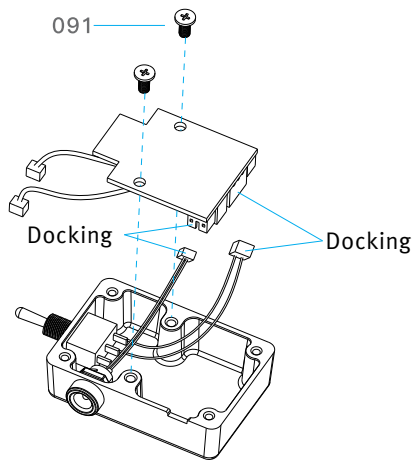


10.3 Intake manifold cap installation



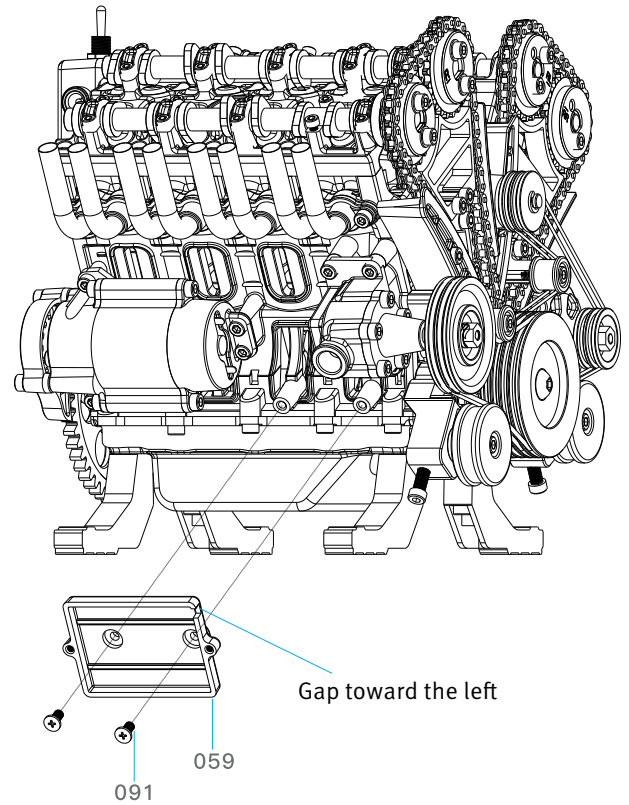
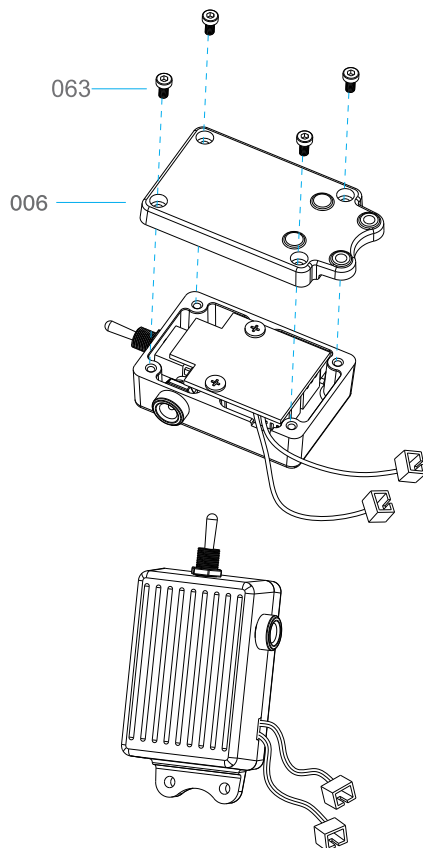
Circuit board identification diagram

10.5 Circuit board box installation

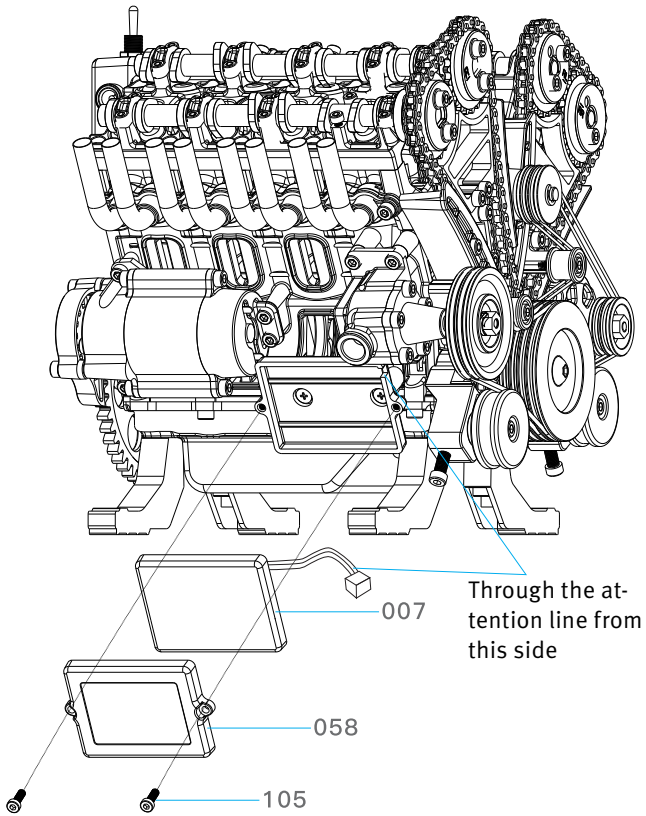


10.6 Battery box assembly

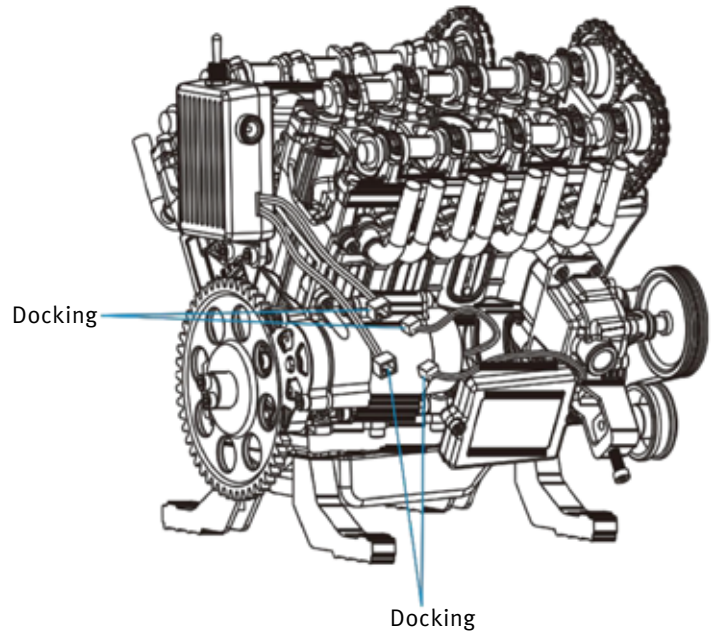
Note that the line passes through here




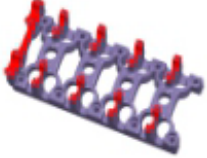






10.7 Battery box installation

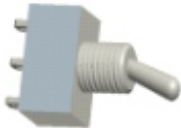












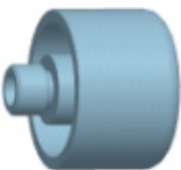
10.8 Connection cable











Please note: the battery cable connected to the battery and motor cable connected to the motor, do not mix up.



No.	Picture	Part name	Qty.
001		Cylinder	1
002		Cam seat	2
003		Cylinder head	2
004		Crankshaft	1
005		Circuit board box upper cover	1
006		Circuit board box lower cover	1
007		Battery	1
008		Circuit board	1

No.	Picture	Part name	Qty.
009		switch	1
010		Charging plug	1
011		Motor connection line	1
012		Battery connection line	1
013		Oil pan	1
014		Intake manifold	1
015		Intake manifold cap	1
016		Start center motor front cover	1









No.	Picture	Part name	Qty.
017		Start center motor middle caver	1
018		Start center motor back cover	1
019		Start center motor	1
020		Water pump box	1
021		Generator front caver	1
022		Generator back cover	1
023		generator	1
024		Oil fillter	1

No.	Picture	Part name	Qty.
025		Camshaft	4 sets
026		piston	8
027		Timing chain	2
028		Engine bracket	4
029		Intake pipe	16
030		Piston connecting rod	8
031		Tension seat I	1
032		Tension seat II	1








No.	Picture	Part name	Qty.
033		Crankshaft pulley	1
034		Guide pulley bracket	1
035		Water pump end cover	1
036		Cam sprocket left	2
037		Cam sprocket right	2
038		Chain tensioner II	1
039		Chain guide block II	1
040		Tensioner	2

No.	Picture	Part name	Qty.
041		Water pump shaft	1
042		Flywheel	1
043		Valve	32
044		Crankshaft bearing	5
045		Piston pin	8
046		Spark plug	8
047		Water pump pulley	1
048		Start central motor gear	1

No.	Picture	Part name	Qty.
049		Crankshaft synchronization sprocket gasket	1
050		Generator pulley	2
051		Camshaft spacer	2
052		Stop mat	1
053		Trachea holder	2
054		Rear cover	1
055		Front end cover	1
056		Chain tensioner	1

No.	Picture	Part name	Qty.
057		Chain guide block	1
058		800 battery box cover	1
059		bottom 800 battery	1
060		Synchronous sprocket stop	2
061		Start center motor front cover	1
062		Valve cap	32
063		M2.5x5 screw	46
064		Valve sleeve	32



No.	Picture	Part name	Qty.
065		Camshaft cover	20
066		M3X6 screw	90
067		Cam sprocket RL	1
068		Cam sprocket RR	1
069		Tension shaft	2
070		Water pump impeller	1
071		Tension block	2
072		Crankshaft synchronization sprocket	2

No.	Picture	Part name	Qty.
073		Guide wheel	2
074		Guide wheel sleeve	2
075		Guide wheel low bracket	1
076		Belt I	2
077		Guide wheel high bracket	1
078		Belt II	2
079		Guide pulley shaft	1
080		Water pump shaft sleeve	1

No.	Picture	Part name	Qty.
081		Ø 8 O-ring	16
082		Connecting rod bearing	8
083		Valve spring	32
084		M3x20 screw	4
085		M2x8 screw	16
086		M3x12 screw	3
087		M4x6 screw with pad	1
088		M3x14 screw	13

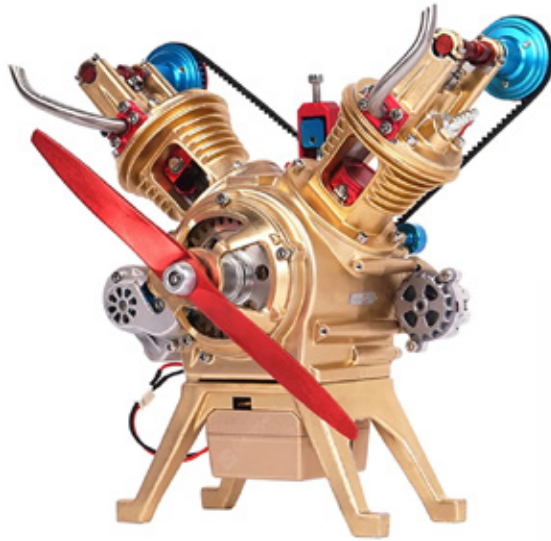
No.	Picture	Part name	Qty.
089		M4x16 screw	2
090		M3x8 screw	8
091		CM3*6 screw	4
092		M3x25 screw	8
093		M3x5 screw	8
094		M5 circlip	1
095		M4 circlip	2
096		M5 gasket	1

No.	Picture	Part name	Qty.
097		M3*0.5 gasket	8
098		M3 circlip	16
099		2.0*15 positioning pin	1
100		M4 spring pad	2
101		M4*3 nut	2
102		2.0*20 positioning pin	1
103		M4 gasket	2
104		M3 spring pad	12

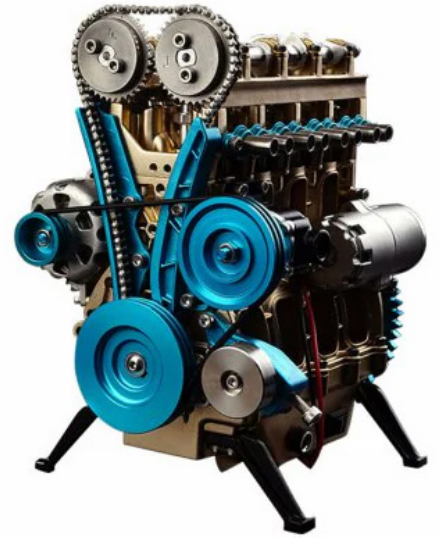
No.	Picture	Part name	Qty.
105		M2.5*8 screw	4
106		M3*10 screw	3



Part no. 532665



Part no. 532669



Part no. 532666



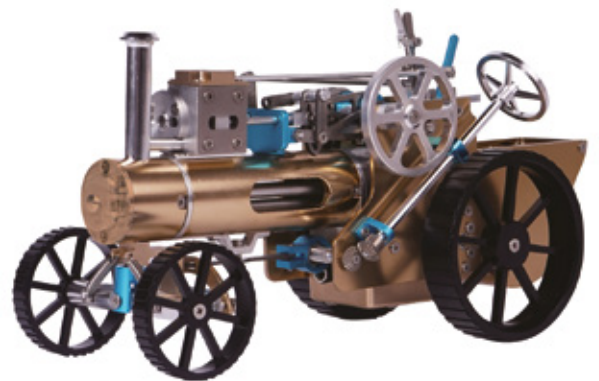
Part no. 541781



Part no. 541772



Part no. 541776



Part no. 541773

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