

Limora Zentrallager

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**TOWING BRACKET FITTING INSTRUCTIONS for MG
'B' GT & V8 with rubber "crash" bumpers
Series from Oct 74 - 1981**

General Information

For Maximum Trailer and Nose weights, see the vehicle manufacturer's specification. Tow-Bar Wt. 11kg BSAU113a 50mm Ball Centre Height is between 350mm and 420mm when the vehicle is laden.
Spanners: 9/16", 17mm, 19mm, 24mm AF. Drills: 10mm. Fitting Time about 2.5 hrs

Materials

- A 1 off Rear Cross Bar 1070mm 40x40x6mm angle bent with one lug
- B 1 off Tie Bar 750mm 50x50x4mm RHS with 2 platforms and 1 angle
- C 1 off Front Cross Bar 660mm 40x40x6mm angle
- D 2 off Drop Angles 40mm 250x40x6mm bent flat
- E Hitch Mounting 130mm 60x60x10mm angle drilled to BSAU114a to meet a height within BSAU113a
- F 7 off 10 x 25mm H.T. bolts nuts & shakeproof washers
- G 4 off 3/8" UNF x 1 1/2" bolts only shakeproof washers for 3/8" UNF nuts in the bumper
- H 4 off 12 x 30mm 1 1/2" bolts nuts & shakeproof washers
- J 2 off 16 x 45mm 1 1/2" bolts & shakeproof washers
- K 3 off Washers 40mm x 10mm hole

Fitting Instructions

1. Read the TOWING BRACKET INFORMATION AND MAINTENANCE SHEET AND THE FITTING GUIDE.
Clear the boot floor, remove the spare wheel, remove the two lash down eyes from under the bumper at 4 off 3/8" bolts. Fix the rear Cross bar A to these trapped nuts with 4 bolts E. Drill 1 off 10mm hole through the lug on A into the valance (avoiding the fuel tank!) and fix with 1 bolt F using washer K.
2. Remove the middle bolt on each side of the fuel tank and knock off the nut cages. Insert 2 bolts F down through washers K and fix Drop Angles D with both the top flanges pointing to the left. Fix the front Cross Bar C to the Drop Angles with 2 bolts F.
3. Fix Tie Bar B to the centre drop angle of A with 2 bolts H and to the Front Cross Bar C with 2 bolts F. Pointing the Hitch Mounting angle D up or down to get the required tow ball height, fix D to B with 2 bolts H. Fix your hitch to D with 2 bolts
- J. Tighten all bolts to the correct torque including chassis bolts, see the TOWING BRACKET INFORMATION AND MAINTENANCE GUIDE. Replace the spare wheel, tool kit and boot contents

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